

AARTI STEELS LIMITED

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Ref: ASL/EC-2009/Env./ 77359

Date: 25th May, 2025

To

The Additional Deputy Director General of Forests(C).

Government of India, Ministry of Environment & Forests,

Eastern Regional Office, A/3, Chandrasekharpur,

Bhubaneswar - 751023, Fax: 0674-2302432.

E-mail:roez.bsr-mef@nic.in

Sub: Submission of Half-yearly Compliance report on the stipulated Environmental Clearance accorded by the Ministry in respect of Expansion Project to the project by Aarti Steels Limited at village Ghantikhal in dist. Cuttack in Odisha- reg.

Ref: Environmental Clearance letter no. J-11011/287/2008-IA II (I) dated 13.05.2009.

Respected Sir,

We are herewith submitting the Six-monthly compliance report on the status of the implementation of the conditions stipulated in Environmental Clearance awarded to us Vide MoEF Fill No: J-11011/287/2008-IA II(I) dated 13.05.2009 in respect of Integrated Steel Plant, Cuttack Odisha of Aarti Steels Limited for the Period from October-2024 to March-2025.

With reference to above, We're herewith submitting the Six-monthly compliance report along with Annexure in soft & hard copy.

Thanks & Regards,

For Aarti Steels Ltd,

Ganeswar Panigrahi

(Factory Manager)

Encl: As above

Copy to: The Director,

IA Division(Industry),

Ministry of Environment, Forest and Climate Change, Indira Paryavaran

Bhawan, Jor Bagh Road, Aligani, New Delhi-110003

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The Regional Director,

The Central Pollution Control Board,
Zonal Office, The Southernd Conclave,
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E-mail: mkbiswas.cpcb@nic.in

The Regional Officer,

Regional Office, State Pollution Control Board, 586, Suryavihar, Link Road, Cuttack-753012 (Odisha),

E-mail: rospeb.cuttack@ospeboard.org

-for favour of kind information and doing the needful please



Half-Yearly Compliance Report

on

Environmental Clearance Conditions

(MoEF File no: J.11011/287/2008-IAII (I) dated 13.05.2009)

Period: October'24 to March'25

Submitted by:

AARTI STEELS LIMITED,

At-Ghantikhal, Cuttack, Odisha

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Sl. No.	Specific conditions	Compliance Status (October'24 to March'25)	
A (i)	Efforts shall be made to reduce RSPM levels in the	<u>Complied</u>	
	ambient air and a time bound action plan shall be submitted.	Fugitive emission generation points like various stock house, material transfer and junction points, product hoppers have been provided with appropriate suction device connected to bag filter. Dust suppression system for raw material handling area has already been provided. All transfer points of belt conveyor have been provided with spray nozzles for suppressing the dust. All conveyors, transfer points etc has been provided with enclosures. Water spraying arrangement has been provided in coal yard, truck tippler.	
		In addition to above,	
		-Regular water Spraying and cleaning is being practiced on the internal roads. All major internal roads of approx.6.7 KM length have already been blacktopped.	
		(Figure 6: Water Sprinkler - Iron Ore Yard)	
		-We have installed sprinklers for dust suppression at Coal & Iron Yard for dust suppression.	
		-We have provided sprinkler system in DRI unit, Iron Ore Crushing unit for dust suppression.	
		-Water Spraying arrangement using 3x12 KL tanker is being made during non-monsoon period for Dust Suppression along the internal roads, Coal Stack yard, Railway Siding area and other areas for effective dust control. Also, manual water spraying arrangement using water hose has been made for dust control.	
		-We have already installed sprinklers in FAP unit.	
		-Adequate dust handling system at the hoppers of CFBC (ESP), AFBC ESP, WHRB ESPs and DRI Bag Filters has already been installed and operating satisfactorily. Collected dust/ash in silos is being disposed off to cement plants/Brick plants. (fig. 1: Stack, ESP and Bagfilters)	
		- The solid waste generated is being suitably disposed off within the premises without creating any dust nuisance or environmental contamination.	
		-Material transportation through trucks, tippers etc is being carried	

out in covered condition to avoid spillages and dust emission.



(Figure 7: Water Tanker)

However, in order to improve the AAQ in and around our plant premises, further, we have installed two nos of Bag Filters (Cap: 85000 m3/hr and 33,200 m3/hr) for Capacity enhancement of existing bag filters of 2x500 TPD DRI Kiln as per recommendation of M/s IIT, Kharagpur to control fugitive emission. Also,we have installed Dust Extraction system (DES) connected to bag filter for secondary emission control system connected to Bag Filter to control fugitive emission from SMS during charging and the system is working satisfactorily.



(fig. 8: DRI New Bagfilters - Cap:85,000m3/hr)



(figure 8: DRI New Bagfilters - Cap:33,200 m3/hr)

On-line ambient air quality monitoring and continuous stack monitoring facilities for all the stacks.

Complied

-We have already installed 4 nos online ambient air quality monitoring stations (MoEF approved methodology and USEPA approved equipment) for measuring the parameters such as PM₁₀, PM_{2.5}, SO₂, NOx, CO and online continuous stack emission monitoring system for all ESP and GCP stacks for as per OSPCB guidelines for measuring the required parameters. Further, we have installed RT-DAS for AAQ and Stacks and uploaded real time data to the OSPCB and CPCB server through M/s Phoenix Robotics, Rourkela and M/s ENVEA India Private Limited, Thane respectively. (fig. 4: AAOMS Station)

Sufficient air pollution control devices shall be provided to keep the emission levels below 100 mg/Nm^3 .

Complied

At no time the emission level goes beyond the prescribed standards as the installed pollution control devices i.e. ESPs and Bag Filters are

designed to ensure emission level below the prescribed standard.

Interlocking facilities shall be provided so that process can be automatically stopped in case emission level exceeds the limit.

Complied

In the event of failure of any pollution control system adopted by the unit, the pollution control system is being rectified to achieve the desired efficiency first and then only we are restarting the respective

We have examined the technical aspects of providing interlocking facility for tripping the plant when emission exceeds the prescribed standard. Although technically it is possible but consequential effect will be severe. There will be profuse emission for long duration as Kiln & boilers & furnaces will be required to be cooled for safety of equipment. During this cooling cycle there will be intense emission from stack. Instead of interlocking, we undertake to rectify the Pollution Control Devices quickly so that emission is brought below standard level within shortest possible time.

Hot gases from DRI kiln shall pass through Dust Settling Chamber (DSC) to remove coarse solids and After Burning Chamber (ABC) to burn CO completely and used in Waste Heat Recovery Boiler (WHRB). The gas then shall be cleaned in ESP before leaving out into the atmosphere through ID fan and Stack. Electrostatic precipitator (ESP) shall be provided to DRI plant, Captive Power plant and Sinter plant to control air emissions within 100 mg/Nm³. Bag filters shall be provided to submerged arc furnace. Dry fog system will be provided to coal washery. Dust extraction system with bag filters shall be provided to the Coke oven. Bag filters shall be provided to submerged arc furnace. Gas cleaning plant having dust catcher and bag filter shall be provided to Blast furnace (BF). Bag house shall be provided to BF-Dry gas cleaning system.

(ii)

Complied

We are yet to install Sinter Plant, Blast Furnace and Coke Oven as per expansion programme. Out of expansion facilities, so far we have installed 50 MW CFBC Power plant and 1x18 MVA FAP.



(figure 9: Waste Heat Recovery Boilers)

In our 50 MW power plant (already commissioned in March, 2010), Flue gas from CFBC (with inlet dust concentration of around 100 gm/Nm3) passes through economizer followed by air pre heater and

ix Monthly Compliance Report to the Terms of Conditions of Environmental Clearance (2009) granted in favour of Integrated Steel Plant, Cuttack of M/s. Aarti Steels Limited for October'24 to March'25
ESD ((fields) before action and the distribution of b

		ESP (6 fields) before getting emitted through a RCC stack of height 101m (quantity of emission-approx. 4,00,000 Nm3/hr). The ESP has been installed to control air emissions within 50 mg/Nm³. Also, GCP (Bag Filter) for 1x18 MVA FAP has been installed to control air emissions within 100 mg/Nm³.
(iii)	All the waste gases from the DRI plant, blast furnace, coke oven, and F-grade coal shall be utilized to generate power. Gaseous fuels from the blast furnace shall also be used in BF runners, stoves and sinter etc. No coke oven gases shall be discharged into the atmosphere but used in in the WHRB to generate power.	Complied We are yet to install Sinter Plant, Blast Furnace and Coke Oven as per expansion programme. Out of expansion facilities, so far we have installed 50 MW CFBC Power plant and 1x18 MVA FAP.
(iv)	In-plant control measures for checking fugitive emissions from all the vulnerable sources shall be provided .Dry fog dust suppression system and water sprinkling at coal washery, raw material handling areas and dust collectors at material transfer points, conveyor belts, coal crushers and screening areas and finish product handling etc shall be provided. Further, specific measures like water sprinkling around the coal stockpiles, loading/unloading points and asphalting or concreting of the internal roads/ working zones shall be done to	Fugitive emission generation points like various stock house, material transfer and junction points, product hoppers have been provided with appropriate suction device connected to bag filter. Dust suppression system for raw material handling area has already been provided. All transfer points of belt conveyor have been provided with spray nozzles for suppressing the dust. All conveyors, transfer points etc has been provided with enclosures. Water spraying arrangement has been provided in coal yard, truck tippler. We have already installed sprinklers for Coal Stock Yard.
	control fugitive emissions.	In addition to above, - Regular water Spraying and cleaning is being practiced on the internal roads. All major internal roads of approx. 6.7 KM length have already been blacktopped. (fig. 6: Water Sprinkler) - We have installed arm sprinklers for dust suppression at Coal Yard & Iron Yard area for dust suppression.
		 We have provided sprinkler system in DRI unit ,Iron Ore Crushing unit for dust suppression. Water Spraying arrangement using 3x12 KL tanker is being made during non-monsoon period for Dust Suppression along the internal roads, Coal Stack yard,Railway Siding area and other areas for effective dust control. Also manual water spraying arrangement using water hose has been made for dust control. (fig. 7: Water Tanker)
		- We have already installed sprinklers in FAP unit. - Adequate dust handling system at the hoppers of CFBC (ESP), AFBC ESP, WHRB ESPs and DRI Bag Filters has already been installed and operating satisfactorily. Collected dust/ash in silos is being disposed off to cement plants/abandoned quarry pits.
	Dust extraction system with bag filters along with dust suppression system shall be provided to proportioning unit, mixing unit, sinter crushing and screening unit to keep the dust in work zone environment within the permissible limit.	 The solid waste generated is being suitably disposed off within the premises without creating any dust nuisance or environmental contamination. Material transportation through trucks, tippers etc is being carried out in covered condition to avoid spillages and dust emission. We are yet to install Sinter Plant as per expansion programme. Will be done.
(v)	Data on ambient air quality, stack emissions, and fugitive emissions shall be uploaded on the Company's website and also regularly submitted on-	Complied Data on ambient air quality monitored for the parameters PM2.5,

	line to the Ministry's Regional Office at Bhubaneswar, Orissa Pollution Control Board (OPCB) and Central Pollution Control Board (CPCB) as well as hard copy once in six months. Data on SPM, SO ₂ and NO _x shall also be displayed prominently outside the premises at the appropriate place for the information of general public.	RSPM, SO2, NOx, CO, Data on Stack air quality monitored for the parameters P.M., SO2 and NOx and data on fugitive emission monitored for the parameter SPM for running plants is being submitted through e-mail and hard copy to MOEF (ERO), OPCB, CPCB and uploaded on the Company's website once in six months. Online data on ambient air quality as well as stack emission is being displayed prominently at main gate for the information of general public. Env. Monitoring Reports attached as Annexure 2.	
(vi)	Gaseous emission levels including secondary fugitive emissions from blast furnace and sinter plant shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines / Code of Practice issued by the CPCB shall be followed. The emission standards issued by the Ministry in May, 2008 for the sponge plants shall be followed.	We are yet to install Sinter Plant, Blast Furnace, and Coke Oven as per expansion programme.	
(vii)	Vehicular pollution due to transportation of raw material and finished product shall be controlled. Proper arrangements shall also be made to control dust emissions during loading and unloading of the raw material and finished product.	Complied Material transportation through trucks, tippers etc is being carried out in covered condition to avoid spillages and dust emission. Unloading of materials by trucks is being carried out with proper care avoiding dropping of the materials from height. The material is being moistened by sprinkling water while loading/unloading. Regular water spraying and cleaning is being practiced on the internal roads and major internal roads have been black topped/concreted to control fugitive emission.	
(viii)	All the standards prescribed for the coke oven plants shall be followed as per the latest guidelines. Proper and full utilization of coke oven gases in power plant using waste heat recovery steam generators shall be ensured and no flue gases shall be discharged into the air.	We are yet to install Coke Oven Plant as per expansion programme.	
(ix)	As proposed, dry coke quenching method shall be adopted in the proposed non-recovery type of the coke oven.	We are yet to install Coke Oven Plant as per expansion programme.	
(x)	Total water requirement from River Mahanadi for	Complied	
	the proposed expansion shall not exceed 25,512 m³/day as per the permission accorded by the State Water Resource Department, Orissa vide letter no. WII-DM-Misc5/2003/13857 dated 26 th December, 2003.Prior permission for the drawl of extra water, if any, shall be obtained from the concerned department. No ground water shall be used. BF-GCP and coal washery water shall be treated in	Total water requirement from River Mahanadi for the proposed expansion does not exceed 25,512 m³/day as per the permission accorded by the State Water Resource Department, Orissa vide letter no. WII-DM-Misc5/2003/13857 dated 26 th December, 2003. Prior permission for the drawl of extra water, if any, shall be obtained from the concerned department. We are not using ground water.	
	thickener and used in the pig casting machine.	We are yet to install Blast Furnace as per expansion programme.	
	Acidic and Alkaline effluent from DM water plant shall be neutralized and reused in the plant through ash pond. Oil traps and skimming devices shall be	Coal Washery operations ceased in 2013 and the CHP is currently operational. So, no provision of waste water in CHP.	
	provided for removal of oil and grease. All the waste	<u>Complied</u>	
	water from process shall be treated and recycled and reused for ash slurry making, sprinkling, green belt development. No waste water shall be discharged outside the premises and 'Zero' effluent discharge shall be ensured.	We strictly follow ZLD (Zero Liquid Discharge) concept for the plant, the CT blow-down along with all other primary treated wastewater used for ash moistening, slag granulation, slag quenching, sprinkling on road and plantation and greenbelt development purpose as the existing practice. Thus the company achieves zero discharge by using treated effluent in the process. (Water Balance Diagram and	
		6	

		Flow sheet of effluent is enclosed for reference as (Annexure 3).
	Domestic effluent shall be treated in Septic tank followed by soak pit and used for green belt	Complied Domestic effluent of Factory premises and colony were treated in
	development.	STP(s). We have already installed STPs at colonies (Capacity 200 KLD each), rolling mill (10 KLD), canteen (10 KLD). The domestic waste water after treatment in STP are being used for dust suppression/green belt development. (fig 2: All STPs)
(xi)	The water consumption shall not exceed 16 m ³ /Ton of Steel as per prescribed standard.	The water consumption is estimated to be around 1.91 m3/ton of steel.
(xii)	Ground water monitoring around the solid waste disposal site / secured landfill (SLF) shall be carried out regularly and report submitted to the Ministry's Regional Office at Bhubaneswar, CPCB and OPCB.	Complied Ground water monitoring around the Solid waste disposal site is being carried out once in a six month (report enclosed vide Annexure 4 for Ground Water Quality Report and Annexure 5 for Solid Waste Management Report respectively).
(xiii)	All the char from DRI plant, coal washery rejects	Complied
	and middlings shall be utilized in the CFBC boiler of power plant. No char shall be disposed off anywhere else. CFBC power plant shall be installed before installation of Sponge Iron Plant so that utilization	However, Char generated from existing DRI plant is being utilized in 50 MW CFBC power plant for power generation. (fig. 3: Solid Waste Yard)
	of char in the CFBC boiler is ensured. All the blast furnace (BF) slag shall be granulated	We are yet to install Sinter Plant, Blast Furnace, and Coke Oven as per expansion programme.
	and provided to cement manufacturers for further utilization. SMS slag shall also be properly utilized in environment friendly manner. DRI fines, coke breeze, sinter dust, GCP dust, SMS dust, scale, iron	All the other solid wastes including broken refractory mass are being properly disposed off in environment friendly manner. (Enclosed Annexure 5 for Solid Waste Management Report)
	ore fines shall be used in sinter plant. All the other solid wastes including broken refractory mass shall be properly disposed off in environment friendly manner. Resin used in demineralization plant shall be disposed off properly in impervious lined pit as per CPCB guidelines. Oily waste shall be provided to authorized recyclers / re-processors.	Resin used in demineralization plant is being disposed off properly in impervious lined pit with cover as per CPCB guidelines. We have already obtained permission from CPCB and OSPCB for captive utilization of spent ion exchange resin for energy recovery in our DRI kiln and utilizing resin accordingly. Oily waste is being sold to OSPCB authorized recyclers / re-processors only.
(xiv)	Slag produced in Ferro Manganese (Fe-Mn) production shall be used in manufacture Silico Manganese (Si-Mn).	Currently in FAP unit, Ferro Chrome production is done. Slag of Ferro Chrome send to Jigging unit and after that used in Road making & Land filling.
(xv)	The slag from the ferro alloy plant after metal recovery shall be used for road making only after passing through Toxic Chemical Leachability	Complied The slag from the ferro alloy plant after metal recovery is being used for road making only after passing through Toxic Chemical
	Potential (TCLP) test. Otherwise, hazardous substances shall be recovered from the slag and output waste and be disposed in secured landfill as	Leachability Potential (TCLP) test. Jigging plant has already been installed to recover metals.
	per CPCB guidelines. Metal recovery plant shall be installed to recover metal.	
		(figure 11: Jigging Plant)

(xvi)	Proper handling, storage, utilization and disposal of all the solid waste shall be ensured and regular report regarding toxic metal content in the waste material and its composition, end use of solid / hazardous waste shall be submitted to the Ministry's Regional Office at Bhubaneswar, OPCB and CPCB.	Complied So far, we have only installed 50 MW CFBC Power Plant and 1x18 MVA FAP out of the total proposed facilities under MOEF expansion of Integrated Steel Plant. Accordingly, we are furnishing herewith the Solid waste management details vide Annexure 5 and Hazardous waste management is enclosed vide Annexure 6.
(xvii)	A time bound action plan shall be submitted to reduce solid waste, its proper utilization and disposal.	Complied We have taken the following measures to reduce solid waste generation, its proper utilization and disposal:
		Char generated is being utilized in power plant. Used oil is being sold to regd. recyclers/re-refiners only Constructed used oil storage shed with concrete platform for storage of used oil (a hazardous waste). Constructed bio-medical waste disposal pit for disposal of our First Aid Centre bio-medical waste. We have installed organic waste converters at canteen, colony for converting food waste into manure for use in green belt development. FAP slag after metal recovery is being used for road making/land filling. FAP DE dust is being utilised for briquette making.
		Solid waste management details enclosed vide Annexure 5 and Hazardous waste management is enclosed vide Annexure 6 .
(xviii)	Proper utilization of fly ash shall be ensured as per Fly Ash Notification, 1999 as amendment in 2003. Ash from captive power plant shall be provided to fly ash brick / cement manufacturers.	Complied We have achieved 100 percent utilization during 2024-25 in brick manufacturing, cement industry. Fly ash utilization report attached as Annexure 7.
(xix)	As proposed, green belt shall be developed in 94 ha	Complied
(vv)	(33percent), out of total 283.4 ha in and around the plant as per the CPCB guidelines in consultation with DFO. All the recommendations made in the Charter on	Aarti Steels Limited has undertaken a laudable venture to turn this rocky surface to a beautiful landscape full of trees and greenery. Up till now over 266820 nos of trees have been planted in planned way to cover the sprawling factory premises for ecological balance covering an area of 35.4 Ha 2500 nos of trees per Ha. Out of 315.1 Ha of our total plant area approx. 111.5 Ha with 266820 trees already covered under thick plantation since beginning of the project. We are also taking the maintenance of these existing plantations. As per OSPCB direction we have planted 1250 nos of saplings in near by villages in 2014 and distributed around 45000 nos sapling in periphery villages in 2015.Also, ASL distributed 25000 nos of saplings in periphery villages in July 2016. Green belt report is enclosed vide Annexure 8 .
(xx)	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the steel sector shall be implemented.	Complied The CREP recommendation compliance already implemented.
(xxi)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Being Complied.

	General Conditions	Compliance Status (October'24 to March'25)
B (i)	The project authorities must strictly adhere to the stipulations made by the Orissa Pollution Control Board (OPCB) and the State Government.	Accepted.
(ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	Accepted.
(iii)	The gaseous emissions from various process units shall conform to the load / mass based standards modified by the Ministry on 19 th May,1993 and standards prescribed from time to time by the Ministry. Orissa Pollution Control Board (OPCB) may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.	Complied We are yet to install Sinter Plant, Blast Furnace, and Coke Oven as per expansion programme.
		But the gaseous emissions (Particulate Matter) from stack attached to CFBC boiler and FAP is being monitored continuously online. We would like to inform that as per the O.S.P.C.B. consent condition we are maintaining the particulate emission from the above mentioned process unit below 100 mg/Nm ³ .
		However, Load based standard notified by the ministry for integrated steel plant is not applicable in our case, as we are yet to install Coke Oven plant.
	At no time, the emission level shall go beyond the prescribed standards.	At no time the emission level goes beyond the prescribed standards as the installed pollution control devices i.e. ESPs and Bag Filters are designed to ensure emission level below the OSPCB prescribed standards.
(iv)	At least four ambient air quality monitoring stations	<u>Complied</u>
	shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO ₂ and NO _x are anticipated in consultation with the OPCB.	Four continuous online ambient air quality monitoring stations have already been established since March, 2015 in downward direction as well as where maximum ground level concentration of PM2.5, RSPM, SO2, NOx and CO are anticipated in consultation with the Odisha State Pollution Control Board. (fig. 4: AAQMS Station)
	Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and OPCB, CPCB once in six months.	Data on ambient air quality monitored for the parameters PM2.5, RSPM, SO2, NOx, CO in the above stations, Data on Stack air quality monitored for the parameters P.M., SO2, NOx, and data on fugitive emission monitored for the parameter SPM for running plants is being submitted once in six months. Monitoring reports are enclosed as Annexure 2 .
(v)	Industrial waste water shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 th May, 1993 and 31 st December,1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Complied Since the Industrial waste water is not being discharged outside and is being utilized inside our plant for dust suppression/slag quenching and re-cycled, hence the standards prescribed under GSR 422(E) dated 19th May,1993 and 31st December,1993 or as amended from time to time is not applicable to our case.
(vi)	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Complied The overall noise levels in and around the plant area is being kept well within the prescribed standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures as applicable etc. on all sources of noise generation. The overall noise levels in and around the plant area is being monitored once in a month. Noise monitoring reports are enclosed for reference which shows that the noise level is well within the standards of 85dB (A) for noise generating sources also it can be noted from the reports that the ambient noise levels also conform to the standards prescribed in EPA Rules, 1989 viz.75dB (A)(day time) and 70 dB(A) (night time). Noise Monitoring reports are enclosed as Annexure 9.
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(vii)	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied Occupational Health Surveillance of the workers is being done once in a year and records are maintained as per the Factories Act.
(viii)	The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Complied -Implementation of Surface run off water harvesting including reuse at railway siding. In consultation with IIT, Kharagpur, we have already constructed surface run-off rain water harvesting pit of size (83mx73mx5m) for surface run off and rain water storage. Installation of Pumps, Pipelines etc for transporting the stored water to raw water reservoir for recycling has been completed in July-2012 and the system is operating satisfactorily.
(iv)	The project proponent shall also comply with all the	Complied 19/09/2024 11:40:08 20°30°34.332°N 85°43°57.492°E 138° SE Unnamed Road Ghantikhala, Central Division 754029 Altitude: 23.1m Speed: 0.0km/h Index number: 679 (figure 12: Rain Water Harvesting Pit)
(ix)	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA / EMP report.	Complied All the Environment protection measures and safeguards recommended in the EIA/EMP report are being complied for the installed facilities under expansion programme.
	Further, the company must undertake socio- economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc. Suggestions made during the public hearing shall be implemented.	Social infrastructure and peripheral development work report done so far has been attached vide Annexure 10. Further regarding health care- regular health check up of local people of Dhurusia, Mahakalabasta, Ghantikhal and Kakhadi villages are being carried out by our company Doctor and Pharmacists using mobile health van.
(x)	As proposed, Rs 45.00 Crores and Rs 5.00 Crores shall be earmarked towards total capital cost and recurring cost/annum for environmental pollution control measures and judiciously utilized to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. The funds so provided shall not be diverted for any other purpose.	Complied Please refer Annexure 11 for financial provision of 45 Crore for the implementation of the EMP. We abide that the funds so provided shall not be diverted for any other purpose.
(xi)	The Regional Office of this Ministry at Bhubaneswar / CPCB / OPCB shall monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation shall be submitted to them regularly.	Complied The stipulated conditions are being monitored by the Regional Office of the Ministry at Bhubaneswar/State Pollution Control Board. A six monthly compliance report and the monitored data along with statistical interpretation are being submitted to them regularly.
(xii)	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the	Already Complied (copy of the advertisement is enclosed as Annexure 12 for reference).
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	clearance letter are available with the OPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the Regional Office at Bhubaneswar.	
(xiii)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied Date of Financial Closure: March, 2009. Date of Final approval of the project: May 2009. Date of commencing the land development work: March 2009.
(xiv)	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Accepted.
(xv)	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner will implement these conditions.	Accepted
(xvi)	Any appeal against this environmental clearance shall lie with the National Environment Appellate Authority, if preferred with in a period of 30 days as prescribed under section 11 of the National Environment Appellate Act, 1997.	Accepted.
(xvii)	The above conditions will be enforced, inter-alia under the provisions of the water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Waste (Management and Handling) Rules, 2003 and the Public (Insurance) Liability Act, 1991 along with their amendments and rules.	Accepted

G. Panigrahi (Factory Manager) Aarti Steels Limited

Figure 1 (Stack, ESP and Bag Filter)























Figure 2 (STP Details)





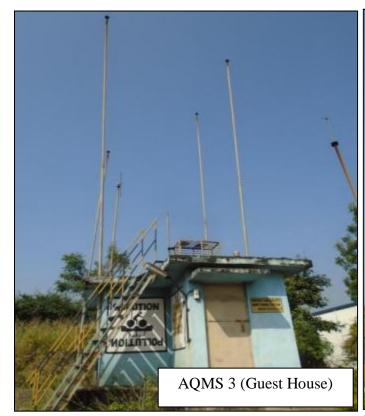




Figure 3: (Solid Waste Yard)



Figure 4: (AAQMS Station)



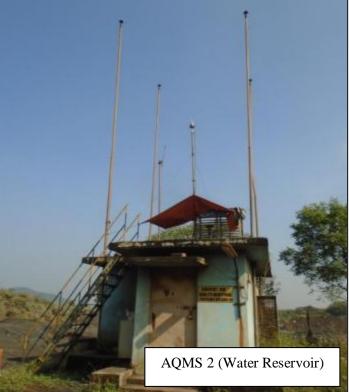






Figure 5: (Conveyor Belt Canopy Hood)



Power Plant

FAP

Figure 6: (Internal Road)





Way to DRI

Way to Main-Gate



(Figure 6: Water Sprinkler - Iron Ore Yard)



(Figure 7: Water Tanker)



(fig. 8: DRI New Bagfilters - Cap:85,000m3/hr)



(figure 8: DRI New Bagfilters - Cap:33,200 m3/hr)



(figure 9: Waste Heat Recovery Boilers)



(figure 10: Housekeeping)



(figure 11: Jigging Plant)



(figure 12: Rain Water Harvesting Pit)

Six Monthly Compliance Report to the Terms of Conditions of Environmental Clearance (2009) granted in favour of Integrated Steel Plant, Cuttack of M/s. Aarti Steels Limited for October'24 to March'25		
	-	
26)	

Annexure-01

Annexure-I

PHASE-WISE DEVELOPMENT OF PROJECT AND PROGRESS ON THE CONSTRUCTION OF THE PROJECT

Product	Item	Capacity	Status	Target
Portfolio (proposed	Phase-1A			
capacities)	Coal Washery	1.0 MTPA		
	Sponge Iron Kiln-1	500 TPD - 1 No.		
	Captive Power plant	40 MW - 1 No.	All the facilities	Albert Committee or Committee o
	Ladle Refining Furnace	26 T - 2 Nos.	Are completed and in operation.	
	Billet Caster	2 Strand - 7/14 radius - 1 No		
	2 x 9 MVA Ferro- Alloys Plant	25000 TPA		
	Phase-1B			
	Electric Arc Furnace-1, V.D.	35 Ton		
	Sponge Iron Kiln-2 & WHRB-2	500 TPD & 10 MW		
	Electric Arc Furnace-2	35 Ton	Yet to be started	By March,2025
	Phase-II		Yet to be started	
	Mini Blast Furnace	350 M3		By March,2025
	Bloom Caster	2 Strand - 1 No.		By March,2025
	Billet Caster	2 Strand - 1 No.		By March,2025
	AOD	35 T - 1 No.		By March,2025
	LRF	35 T - 1 No.		By March,2025
	Bar & Rod Mill	500000 T/Yr.		200000 TPY installed. Balance 3,00,000 TPA by March,2025
	Wagon Tippler			By March,2025
	Wire Drawing Unit			By March,2025

Annexure-02

Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189 F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/507 **Date**: 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/01194 Sample Description: Flue Gas Monitoring

Date of Sampling : 22.05.2024 Time of Sampling : 12:15 PM.

ANALYSIS RESULT

nary Stack to Melting of	f Iron			
	fIron			
g				
	28 m			
	1.92 m			
19 m				
2.895 m ²				
2. Fuel Consumption: NA				
rescribed tandard as er CTO	Method			
	IS 11255(Part-III)			
	Lab Method			
	IS 11255(Part-III)			
	IS 11255(Part-III)			
	IS 13270:1992			
	IS 13270:1992			
1 %	IS 13270:1992			
	IS 11255 (Part II)			
	IS 11255 (Part 7),2005			
100	IS 11255(Part-I)			
	100			

Report Prepared by:



For Mitra S. K. Private Limited
Authorized Signatory

MSK TESTINGOINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/508 Date : 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/01195 Sample Description: Flue Gas Monitoring

Date of Sampling : 22.05.2024 Time of Sampling : 01:05 PM.

ANALYSIS RESULT

Α.	General information about stack:				
1.	Stack connected to	SMS-Secondary Stack			
2.	Emission due to	Fumes Due to Melting of Iron			
3.	Material of construction of stack	M.S.			
4.	Shape of Stack	Circular			
5.	Whether stack is provided with permanent platform & ladder	Yes			
Β.	Physical characteristics of stack:				
1.	Height of the Stack from Ground level	35 m			
2.	Diameter of the Stack at Sampling point	2.2 m			
3.	Height of the Sampling Point from Ground Level	22 m			
4.	Area of stack	3.80 m^2			
C.	Analysis/Characteristic of stack:				
1.	Fuel used : NA	2. Fuel Consumption: NA			
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard as per CTO	Method	
1.	Temperature of Emission (°C)	58		IS 11255(Part-III)	
2.	Barometric pressure (mm of Hg)	751		Lab Method	
3.	Velocity of gas (m/sec.)	8.79		IS 11255(Part-III)	
4.	Quantity of Gas Flow (Nm ³ /hr)	46118		IS 11255(Part-III)	
5.	Concentration of Carbon Dioxide (% v/v)	5.2		IS 13270:1992	
6.	Concentration of Oxygen (% v/v)	15.1		IS 13270:1992	
7.	Concentration of Carbon Monoxide (% v/v)	<0.2	1 %	IS 13270:1992	
8.	Concentration of Sulphur Dioxide (mg/Nm³)	<5.0		IS 11255 (Part II)	
9.	Concentration of Nitrogen Dioxide (mg/Nm³)	<10.0		IS 11255 (Part 7),2005	
0.	Concentration of Particulate Matters (mg/Nm³)	64.8	100	IS 11255(Part-I)	
· ·	Pollution control device Details of pollution control devices attached with the stack: Remarks: Nil	Bag Filte	er	, , ,	

Report Prepared by Subhra



For Mitra S. K. Private Limited

Authorized Signatory

TESTING SINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/308 **Date**: 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00400 Sample Description: Flue Gas Monitoring

Date of Sampling : 14.06.2024 Time of Sampling : 04:32 PM

ANALYSIS RESULT

١.	The state of the s					
1.	Stack connected to	WHRB-I				
2.	Emission due to	Burning of Coal				
3.	Material of construction of stack	RCC				
4.	Shape of Stack	Rectangular				
5.	Whether stack is provided with permanent platform & ladder	Yes				
В.						
1.	Height of the Stack from Ground level	60 m				
2.	Diameter of the stack at sampling point	2.1m x 1.86 m				
3.	Area of stack	3.906 m ²				
C.	Analysis/Characteristic of stack:					
1.	Fuel used : Coal	2. Fuel Consumption : NA				
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard as per CTO	Method		
1.	Temperature of Emission (°C)	168	pr. 010	IS 11255(Part-III)		
2.	Barometric pressure (mm of Hg)	757		Lab Method		
3.	Velocity of gas (m/sec.)	11.9		IS 11255(Part-III)		
4.	Quantity of Gas Flow (Nm ³ /hr)	105943		IS 11255(Part-III)		
5.	Concentration of Carbon monoxide (% v/v)	< 0.2	1%	IS 13270:1992		
6.	Concentration of Carbon Dioxide (% v/v)	5.5		IS 13270:1992		
7.	Concentration of Oxygen (% v/v)	13.5		IS 13270:1992		
8.	Concentration of Sulphur Dioxide (mg/Nm3)	321.0		IS 11255(Part-II)		
1.11	Concentration of Nitrogen Oxides (mg/Nm3)	162.0		IS 11255(Part-VII		
9.	(mg/1 mb/		- I			

Report Prepared by:

For Mitra S. K. Private Limited

Authorized Signatory

MSK JESTING SINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No.: BBS/309 **Date**: 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00401 Sample Description: Flue Gas Monitoring

Date of Sampling : 14.06.2024 Time of Sampling : 12.05 PM

ANALYSIS RESULT

A .	General information about stack:					
1.	Stack connected to	WHRB-II Outlet				
2.	Emission due to	Burning of Coal				
3.	Material of construction of stack	RCC				
4.	Shape of Stack	Rectangular				
5.	Whether stack is provided with permanent platform & ladder					
В.						
1.	Height of the Stack from Ground level	60 m				
2.	Diameter of the stack at sampling point	3m x 3.4m				
3.	Area of stack	10.2 m ²				
C.	Analysis/Characteristic of stack:					
1.	Fuel used : Coal	2. Fuel Consumption: 28 TPH				
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard a per CTO	<u>Method</u>		
1.	Temperature of Emission (°C)	190		EPA Part 2		
2.	Barometric pressure (mm of Hg)	757		EPA Part 2		
3.	Velocity of gas (m/sec.)	6.84		EPA Part 2		
4.	Quantity of Gas Flow (Nm ³ /hr)	151229		EPA Part 2		
5.	Concentration of Carbon monoxide (% v/v)	< 0.2	1 %	IS 13270:1992		
6.	Concentration of Carbon Dioxide (% v/v)	6.1		IS 13270:1992		
7.	Concentration of Oxygen (% v/v)	13.2		IS 13270:1992		
8.	Concentration of Sulphur Dioxide (mg/Nm3)	408.0		USEPA Part-6-25/09/1996		
9.	Concentration of Nitrogen Oxides (mg/Nm3)	280.0		USEPA Part-7-12/03/1996		
10.	Concentration of Particulate Matters (mg/Nm³)	61.8	100	USEPA Part-5-16/08/1996		
Ε.	Pollution control device Details of pollution control devices attached with the stack:					
F.	Remarks : Nil					

Report Prepared by:





For Mitra S. K. Private Limited

Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

TEST REPORT

F: (0674) 2362918 Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No.: BBS/306 Date : 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00940 Sample Description: Flue Gas Monitoring

Date of Sampling : 14.06.2024 Time of Sampling : 02:38 PM.

ANALYSIS RESULT

Α.	General information about stack:			200		
1.	Stack connected to	AFBC				
2.	Emission due to	Burning of Coal				
3.	Material of construction of stack	RCC				
4.	Shape of Stack	Rectangular				
5.	Whether stack is provided with permanent platform & ladder	Yes				
6.	Boiler Capacity	NA				
В.	Physical characteristics of stack:					
1.	Height of the Stack from Ground level	85 m				
2.	Diameter of the stack at sampling point	1.82m X 2.42 m				
3.	Height of the Sampling Point from Ground level	65 m				
4.	Area of stack	4.404 m^2				
C.	Analysis/Characteristic of stack:					
1.	Fuel used : Coal	2. Fuel Consumption: 25 T/Hr				
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard as per CTO	Method		
1.	Temperature of Emission (°C)	148		IS 11255 (Part-III),2008RA 2018		
2.	Barometric pressure (mm of Hg)	758		Lab Method		
3.	Velocity of gas (m/sec.)	19.94		IS 11255 (Part-III),2008RA 2018		
4.	Quantity of Gas Flow (Nm ³ /hr)	215603		IS 11255 (Part-III),2008RA 2018		
5.	Concentration of Carbon monoxide (% v/v)	< 2.0	<1%	IS 13270:1992		
6.	Concentration of Carbon Dioxide (% v/v)	6.4		IS 13270:1992		
7.	Concentration of Oxygen (% v/v)	13.3		IS 13270:1992		
8.	Concentration of Mercury (mg/Nm3)	0.016	$0.03 (mg/Nm^3)$	IS 13270:1992,Reaf:2009		
9.	Concentration of Sulphur Dioxide (mg/Nm3)	167.0	600(mg/Nm ³)	USEPA Part-6-25/09/1996		
10.	Concentration of Nitrogen Oxides (mg/Nm3)	129.0	450(mg/Nm ³)	USEPA Part-7-12/03/1996		
11.	Concentration of Particulate Matters (mg/Nm³)	47.3	50(mg/Nm ³)	IS 11255 (Part-I),1985, RA 2014		
Ε.	Pollution control device Details of pollution control devices attached with the	e stack : ES		1s. 1al		
F.	Remarks : Nil					

Report Prepared by



For Mitra S. K. Private Limited

Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/308 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00650 Sample Description: Flue Gas Monitoring

Date of Sampling : 08.08.2024 Time of Sampling : 12:35 PM

ANALYSIS RESULT

2.	Stack connected to Emission due to	CFBC		* *	
3.	Material of construction of stack	Burning	of Coal		
4.	Shape of Stack	M.S.	, er cour		
5.	Whether stack is provided to	Circular			
В.	Whether stack is provided with permanent platform & ladder Physical characteristics of stack:	Yes			
1.	Height of the Stack from Ground level	100	N.		
2.	Diameter of the stack at sampling point	100 m			
3.	rieight of the Sampling Point from Ground Is-	2.9 x 2.35 m			
4.	rica of stack	5 m(approx)			
C.	Analysis/Characteristic of stack:	6.815 m ²			
1.	ruei used . Cool	2 Fuel Consumuti			
٠.	Results of sampling & analysis of gaseous emission	Result	2. Fuel Consumption : NA Result Prescribed Mathed		
	Temperature of Emission (°C)	resure	standard as	<u>Method</u>	
	Barometric pressure (mm of Hg)	123	percio	EDA D	
	Velocity of gas (m/sec.)	756	the second	EPA Part 2	
	Velocity of gas (m/sec.)	16.9	1	EPA Part 2	
-	Quantity of Gas Flow (Nm³/hr)	318694		EPA Part 2	
	Concentration of Carbon Dioxide (% v/v)	5.3		EPA Part 2	
	Concentration of Oxygen (% v/v)	14.8		IS 13270:1992	
	Concentration of Carbon Monoxide (% v/v)	<0.2	1 %	IS 13270:1992	
100	Concentration of Mercury (mg/Nm3)	0.027	0.03	IS 13270:1992	
C	Concentration of Sulphur Dioxide (mg/Nm3)	398.4	600	IS 13270:1992,Reaf:2009	
	oncentration of Nitrogen Oxides (mg/Nm3) oncentration of Particulate Matters (mg/Nm³)	184.2	450	USEPA Part-6-25/09/199	
0	Uncentration of Particulate Matters (ma N. 3)			USEPA Part-7-12/03/1996	
	ollution control device	47.8	50	USEPA Part-5-16/08/1996	

Report Prepared by:



For Mitra S. K. Private Limited

Authorized Signatory

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No. : BBS/307 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00711 Sample Description: Flue Gas Monitoring

Date of Sampling : 08.08.2024 Time of Sampling : 03:25 PM

ANALYSIS RESULT

 Stack connected to Emission due to 	DRI Ba	ag Filter-1	
3. Material of construction of stack	Coal B		
4. Shape of Stack	M.S	-8	
5. Whether stack is provided -:	Circula	r	
5. Whether stack is provided with permanent platform & ladder	Yes		*
B. Physical characteristics of stack:			
1. Height of the Stack from Ground level	142		X.
2. Diameter of the stack at sampling point	43 m 1.4 m		the state of the s
J. Height of the Sampling Point from Ground 1			
Prica of stack	28 m(ap	prox)	
C. Analysis/Characteristic of stack:	1.54 m ²		
1. Fuel used	2 Fuel (Congressed:	27.
Results of sampling & analysis of gaseous emission	Result	Consumption Prescribed	
	<u> </u>	standard a	Method
Temperature of Emission (°C)		per CTO	
Barometric pressure (mm of Ha)	36	1.	IS 11255 (Part-III),2008RA 201
. Velocity of gas (m/sec.)	756		Lab Method
. Quantity of Gas Flow (Nm ³ /hr)	9.52		IS 11255 (Part-III),2008RA 201
Concentration of Carbon monoxide (9/ v/v)	50687		IS 11255 (Part-III),2008RA 201
Concentration of Oxygen (% v/v)	<0.2	1%	IS 11255 (Part-III),2008RA
Concentration of Carbon Dioxide (9/ 1/2)	13.1	1	IS 13270:1992,Ref:2009
Concentration of Sulphur Dioxide (mg/Nm2)	6.6		IS 13270:1992,Ref:2009
Concentration of Nitrogen Ovides (mg/NL 2)	330.0		IS 11255 (Part-II),1985, RA 2014
Concentration of Particulate Matters (mg/Nim3)	130.0		IS 11255 (Part-II),2005, RA 2017
1 Unution control device	84.2	100	IS 11255 (Part-I),1985, RA 2014
Details of pollution control devices attached with the star			, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

Report Prepared by:



For Mitra S. K. Private Limited

Authorized Signatory

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No. : BBS/207 **Date** : 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00711 Sample Description: Flue Gas Monitoring

Date of Sampling : 13.09.2024 Time of Sampling : 03:25 PM

ANALYSIS RESULT

Α.	General information about stack:				
1.	Stack connected to	DRI Bag	g Filter-1		
2.	Emission due to	Coal Burning			
3.	Material of construction of stack	M.S		e property	
4.	Shape of Stack	Circular			
5.	Whether stack is provided with permanent platform & ladder	Yes		I, as	
В.	Physical characteristics of stack:				
1.	Height of the Stack from Ground level	43 m			
2.	Diameter of the stack at sampling point	1.4 m			
3.	Height of the Sampling Point from Ground level	28 m(ap)	prox)		
4.	Area of stack	1.54 m ²			
C.	Analysis/Characteristic of stack:	n 3		4	
1.	Fuel used : Coal	2. Fuel (Consumption	: NA	
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard as per CTO	Method	
1.	Temperature of Emission (°C)	45	Principal	IS 11255 (Part-III),2008RA 2018	
2.	Barometric pressure (mm of Hg)	751	G	Lab Method	
3.	Velocity of gas (m/sec.)	8.3		IS 11255 (Part-III),2008RA 2018	
4.	Quantity of Gas Flow (Nm³/hr)	42626		IS 11255 (Part-III),2008RA 2018	
5.	Concentration of Carbon monoxide (% v/v)	<0.2	1%	IS 11255 (Part-III),2008RA	
6.	Concentration of Oxygen (% v/v)	13.8		IS 13270:1992,Ref:2009	
7.	Concentration of Carbon Dioxide (% v/v)	6.2		IS 13270:1992,Ref:2009	
8.	Concentration of Sulphur Dioxide (mg/Nm3)	310.2	1 1	IS 11255 (Part-II),1985, RA 2014	
9.	Concentration of Nitrogen Oxides (mg/Nm3)	185	18:	IS 11255 (Part-II),2005, RA 201	
10.	Concentration of Particulate Matters (mg/Nm³)	71.0	100	IS 11255 (Part-I),1985, RA 2014	
E . F.	Pollution control device Details of pollution control devices attached with the stac Remarks: Nil	101			

Report Prepared by:



For Mitra S. K. Private Limited

Authorized Signatory

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No.** : BBS/212 **Date** : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00262 Sample Description: Flue Gas Monitoring

Date of Sampling : 31.07.2024 Time of Sampling : 03:40 AM

ANALYSIS RESULT

A. 1.	General information about stack: Stack connected to	DRI Bag F	ilter-4	
35.45	Emission due to	Process Emission		
2.		M.S	HSSIOH	
3.	Material of construction of stack	Q24044192XLN		
4.	Shape of Stack	Rectangula Yes	I	
5.	Whether stack is provided with permanent platform & ladder	res		
В.	Physical characteristics of stack :			
1.	Diameter of the stack at sampling point	0.254 m X	0.305 m	
2.	Area of stack	0.07747 m ²	!	
C.	Analysis/Characteristic of stack:			
1.	Fuel used : Process Emission	2. Fuel Consumption : NA		
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard as per CTO	Method
1.	Temperature of Emission (°C)	47		IS 11255 (Part-III),2008RA
2.	Barometric pressure (mm of Hg)	751		Lab Method
3.	Velocity of gas (m/sec.)	23.96		IS 11255 (Part-III),2008RA
4.	Quantity of Gas Flow (Nm³/hr)	5389.24		IS 11255 (Part-III),2008RA
5.	Concentration of Carbon monoxide (% v/v)	<0.2	1 %	IS 13270:1992
6.	Concentration of Carbon Dioxide (% v/v)	5.2		IS 13270:1992
7.	Concentration of Oxygen (% v/v)	13.7		IS 13270:1992
8.	Concentration of Sulphur Dioxide (mg/Nm³)	20.6		USEPA Part-6-25/09/1996
9.	Concentration of Nitrogen Oxides (mg/Nm³)	42.3		USEPA Part-7-12/03/1996
10.	Concentration of Particulate Matters (mg/Nm³)	30.5	100	IS 11255 (Part-I),1985, RA
Ε.	Pollution control device Details of pollution control devices attached with the stack	Bag Filter		ų s
F.	Remarks : Nil			

Report Prepared by:



For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No. : BBS/208 **Date** : 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00401 **Sample Description:** Flue Gas Monitoring

Date of Sampling : 13.09.2024 **Time of Sampling** : 01.50 PM

ANALYSIS RESULT

Α.	General information about stack:	-V					
1.	Stack connected to	WHRB-II Outlet					
2.	Emission due to	Burning of	f Coal				
3.	Material of construction of stack	RCC		. A W			
4.	Shape of Stack	Rectangula	ar				
5.	Whether stack is provided with permanent platform & ladder	Yes	11 11 11 11				
В.	Physical characteristics of stack:						
1.	Height of the Stack from Ground level	60 m					
2.	Diameter of the stack at sampling point	3m x 3.4m					
3.	Area of stack	10.2 m^2					
C. 1.	Analysis/Characteristic of stack: Fuel used : Coal	2. Fuel Consumption: 28 TPH					
D.	Results of sampling & analysis of gaseous emission	Result	Prescribed standard a per CTO	Method			
1.	Temperature of Emission (°C)	201		EPA Part 2			
2.	Barometric pressure (mm of Hg)	751		EPA Part 2			
3.	Velocity of gas (m/sec.)	8.14		EPA Part 2			
4.	Quantity of Gas Flow (Nm³/hr)	184531		EPA Part 2			
5.	Concentration of Carbon monoxide (% v/v)	< 0.2	1 %	IS 13270:1992			
6.	Concentration of Carbon Dioxide (% v/v)	6.4		IS 13270:1992			
7.	Concentration of Oxygen (% v/v)	13.0	E 5 30	IS 13270:1992			
8.	Concentration of Sulphur Dioxide (mg/Nm3)	421.6		USEPA Part-6-25/09/1996			
9.	Concentration of Nitrogen Oxides (mg/Nm3)	118.0		USEPA Part-7-12/03/1996			
10.	Concentration of Particulate Matters (mg/Nm³)	64.9	100	USEPA Part-5-16/08/1996			
Е.	Pollution control device Details of pollution control devices attached with the stack	Bag Filter					
F.	Remarks : Nil		of the f				

Report Prepared by:



For Mitra S. K. Private Limited

TESTING INSPECTION

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack Report No.: BBS/210 Date: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00470 Sample Description: Ambient Air Monitoring Sampling Location: AAQM-3(Guest House)

Date of Sampling : 13.09.2024

ANALYSIS RESULT

SI. No	POLLUTANT	RESULT	LIMIT	METHOD OF TEST REFERENCE
1.	Particulate matter (<10μm) in μg/m ³	74.2	100	IS: 5182 (Part-23)-2006
2.	Particulate matter (<2.5μm) in μg/m ³	31.0	60	USEPA CFR-40,Part-50, Appendix-L
3.	Sulphur dioxide (SO2) in μg/m ³	10.8	80	IS: 5182 (Part-2)-2001
4.	Nitrogen dioxide (NO ₂) in μg/m ³	24.2	80	IS: 5182 (Part- 6)-2006
5.	Carbon monoxide (CO) in mg/m ³	0.58	2	IS: 5182 (Part- 10)-1999
6.	Ozone (O ₃) in μg/m ³	<20.0	180	Air Sampling, 3 rd Edn.By James P. Lodge (Method-417)
7.	Ammonia (NH ₃) in μg/m ³	15.5	400	Air Sampling, 3 rd Edn.By James P. Lodge (Method-401)
8.	Lead (Pb) in μg/m ³	<0.01	1	EPA IO-3.2
9.	Nickel (Ni) in ng/m ³	<5.0	20	EPA IO-3.2
10.	Arsenic (As) in ng/m ³	<1.0	6	APHA 22 nd - 3114C
11.	Benzene (C ₆ H ₆) in μg/m ³	<4.2	5	IS 5182 : Part. 11-2006
12.	Benzo(a)pyrene (BaP) in ng/m ³	<0.5	1	IS 5182 : Part. 12 -2004

Report Prepared by:



For Mitra S.K. Private Limited



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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No.: BBS/211 Date: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00471
Sample Description: Ambient Air Monitoring
Sampling Location: AAQM-4 (Security 14)

Date of Sampling : 13.09.2024

ANALYSIS RESULT

Sl. No	POLLUTANT	RESULT	LIMIT	METHOD OF TEST REFERENCE	
1.	Particulate matter (<10μm) in μg/m ³	78.2	- 100	IS: 5182 (Part-23)-2006	
2.	Particulate matter (<2.5μm) in μg/m ³	35.0	60	USEPA CFR-40,Part-50, Appendix-L	
3.	Sulphur dioxide (SO2) in μg/m ³	8.4	80	IS: 5182 (Part-2)-2001	
4.	Nitrogen dioxide (NO ₂) in μg/m ³	30.6	80	IS: 5182 (Part- 6)-2006	
5.	Carbon monoxide (CO) in mg/m ³	0.65	2	IS: 5182 (Part- 10)-1999	
6.	Ozone (O ₃) in μg/m ³	<20.0	180	Air Sampling, 3 rd Edn.By James P. Lod (Method-417)	
7.	Ammonia (NH ₃) in μg/m ³	19.4	400	Air Sampling, 3 rd Edn.By James P. Lodge (Method-401)	
8.	Lead (Pb) in μg/m ³	<0.01	1	EPA IO-3.2	
9.	Nickel (Ni) in ng/m ³	<5.0	20	EPA IO-3.2	
10.	Arsenic (As) in ng/m ³	<1.0	6	APHA 22 nd - 3114C	
11.	Benzene (C ₆ H ₆) in μg/m ³	<4.2	5	IS 5182 : Part. 11-2006	
12.	Benzo(a)pyrene (BaP) in ng/m ³	<0.5	1	IS 5182 : Part. 12 -2004	
	NOTE: Limit as per CPCB notification	, New Delhi,	8 th Novem	nber 2009, for Ambient air quality	

Report Prepared by:



For Mitra S.K. Private Limited

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/499 **Date**: 13.05.2024

Sample No.: MSKGL/ED/2023-24/04/01164

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 25.04.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.58
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	33.6
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	21.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	190.0

Prepared By:-



For Mitra S.K. Private Limited

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/500 **Date**: 13.05,2024

Sample No.: MSKGL/ED/2023-24/04/01165

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD)

Date of sampling : 25.04.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.37
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	47.1
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	27.3
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	620.0

Prepared By:-



For Mitra S.K. Private Limited

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/501 **Date**: 13.05.202

: 13.05.2024

Sample No.: MSKGL/ED/2023-24/04/01166

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 25.04.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C	222	APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.34
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	17.8
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	27.6
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	330.0

Prepared By:

PRIVATE SI BBSR LIM

For Mitra S.K. Private Limited

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/502 **Date**: 13.05.2024

Sample No. : MSKGL/ED/2023-24/04/01167

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling : 25.04.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	8.40
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	39.2
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	27.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	880.0

Prepared By:-

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For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No.**: BBS/500 **Date**: 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/00930

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD) **Date of sampling**: 22.05.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.08
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	50.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	14.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	610

Prepared By:- Sulfra

BBSR IN

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No.**: BBS/501 **Date**: 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/00931

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 22.05.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.03
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	47.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	14.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	510

Prepared By: Cubines BBSR BBSR

For Mitra S.K. Private Limited



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F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/503 **Date**: 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/00933

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 22.05.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.24
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	21.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	11.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	320

Prepared By:- Subhra



For Mitra S.K. Private Limited

A. L. Rath



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/502 **Date**: 28.06.2024

Sample No. : MSKGL/ED/2024-25/06/00932

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling: 22.05.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.06
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	54.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	17.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	870

Prepared By:- Sudoknes BBSR

For Mitra S.K. Private Limited

A. L. Routh

TESTING • INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/300 **Date**: 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00930

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD)

Date of sampling : 14.06.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.43
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	4.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	27.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	810

Prepared By:



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/301 **Date**: 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00931

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 14.06.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.34
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	4.4
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	17.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	720

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/302 **Date**: 16.07.2024

Sample No. : MSKGL/ED/2024-25/06/00932

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling: 14.06.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.06
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	6.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	21.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	630

Prepared By:

PRIVATE OF BBSR MAN

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/303 **Date**: 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00933

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 14.06.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.31
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	9.4
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	14.0
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	510

Prepared By:-

BBSR MAT/W + QA

For Mitra S.K. Private Limited

TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No. : BBS/205 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00630

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD)

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.55
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	9.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	8.2
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	290.0

Prepared By:-

PRIVATE BBSR F

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189 **F**:(0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/206 **Date** : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00631

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.88
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	7.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23rd Edtn.)5210B	<30	7.6
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	310.0

Prepared By:- 🐧



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No. : BBS/207 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00632

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.47
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23rd Edtn.)2540D	<100	12.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	9.2
4.	Faecal Coliform	MPN/100ml	APHA(23 rd Edtn.)9221E	<1000	380.0

Prepared By:-



For Mitra S.K. Private Limited

R. K Bauth

TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/208 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00633

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23rd Edtn.)4500-H-B	6.5-9.0	7.93
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	5.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	6.8
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	450.0

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/200 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00630

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD) Date of sampling : 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit .	Test Method / Specification	STP Outlet standard as	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	per CTO	
2.	Total Suspended Solids	me/I	APHA(23 rd Edtn.)2540D	6.5-9.0	7.01
	(as TSS)	mg/l	(25 Edili.)2340D	<100	10.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B		10.0
4.	Faecal Coliform	MDN//100		<30	4.1
		MPN/100m1	APHA(23rd Edtn.)9221E	<1000	270.0

Prepared By:



For Mitra S.K. Private Limited

· A· K Rail Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/301 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00631

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	per CTO	-105411
2.	Total Suspended Solids			6.5-9.0	6.6
۷.	(as TSS)	mg/l	APHA(23rd Edtn.)2540D	<100	
3.	Biochemical Oxygen Demand		A DVV A (Conde	<100	5.5
٥.	(as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	
4.	Faecal Coliform	MPN/100ml	A DITA (cont -)	\30	5.9
	, John Olli	1V1F1N/100m1	APHA(23rd Edtn.)9221E	<1000	340.0

Prepared By:- &



For Mitra S.K. Private Limited

A 1 K Routh Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189 F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/302 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00632

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling : 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	per CTO	
2.	Total Suspended Solids			6.5-9.0	6.78
	(as TSS)	mg/l	APHA(23rd Edtn.)2540D	<100	
3.	Biochemical Oxygen Demand	7553	APHA(23 rd Edtn.)5210B	<30	8.0
	(as BOD)	mg/l			
4.	Faecal Coliform	MPN/100ml	A DUA (22rd E. I.) 22rd	-50	6.6
		1711 177 1001111	APHA(23rd Edtn.)9221E	<1000	410.0

Prepared By:

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village. Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/303 Date : 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00633

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	per CTO	
2.	Total Suspended Solids	/1	APHA(23 rd Edtn.)2540D	6.5-9.0	7.12
	(as TSS)	mg/l	(== Zuii.)2540D	<100 <	<2.5
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23rd Edtn.)5210B	<30	
4.	Faecal Coliform	MPN/100ml	A DH A (22 of E4,) 2224 E	-50	<2.2
		1711 14/ 100IIII	APHA(23rd Edtn.)9221E	<1000	280.0

Prepared By:-



For Mitra S.K. Private Limited

A. K Routh Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/200 Date : 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00630

Sample Description: Effluent Water

Sampling Location : STP Outlet (Inside Staff

Colony Capacity 200 KLD)

Date of sampling : 13.09.2024

ANALYSIS RESULT

SL. No.	Test Parameters pH value at 26°C	Test Parameters Unit		STP Outlet standard as per CTO	Result
1.			APHA(23rd Edtn.)4500-H-B	6.5-9.0	7.02
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	48.2
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	18.0
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	640

Prepared By:-

PRIVATE DE PRIVATE DE LA PRIVA

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/201 Date: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00631

Sample Description: Effluent Water

Sampling Location : STP Outlet (Near Staff

Canteen Capacity 10 KLD)

Date of sampling : 13.09.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23rd Edtn.)4500-H-B	6.5-9.0	6.68
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	64.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	14.0
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	280

Prepared By:-

For Mitra S.K. Private Limited



TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/202 Date : 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00632

Sample Description: Effluent Water

Sampling Location: STP Outlet (Bachelor Colony

Capacity 200 KLD)

Date of sampling : 13.09.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23rd Edtn.)4500-H-B	6.5-9.0	
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	51.4
3.	Biochemical Oxygen Demand (as BOD)	mical Oxygen Demand mg/l APHA(23 rd Edtn.)5210B		<30	21.0
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	710

Prepared By:-



For Mitra S.K. Private Limited

MSK TESTING PINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No. : BBS/203 Date : 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00633

Sample Description: Effluent Water

Sampling Location : STP Outlet (Rolling Mill

Capacity 10 KLD)

Date of sampling : 13.09.2024

ANALYSIS RESULT

SL. No. Test Parameters		Unit	Test Method / Specification	STP Outlet standard as per CTO	Result
1.	pH value at 26°C		APHA(23 rd Edtn.)4500-H-B	6.5-9.0	7.66
2.	Total Suspended Solids (as TSS)	mg/l	APHA(23 rd Edtn.)2540D	<100	41.0
3.	Biochemical Oxygen Demand (as BOD)	mg/l	APHA(23 rd Edtn.)5210B	<30	12.0
4.	Faecal Coliform	MPN/100ml	APHA(23rd Edtn.)9221E	<1000	190

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/200 Date: 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00300

Sample Description: Effluent Water

Sampling Location: Cooling Tower Blowdown-

50MW

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	Standard as per CTO	Result
1.	Total Chromium as Cr	mg/l	APHA 22nd Edition, 3500 Cr	2.0	BDL(DL:0.01)
2.	Phosphate as P	mg/l	APHA 22nd Edition, 3500 Cr	2.0	BDL(DL:0.01)
3.	Zinc as Zn	mg/l	APHA 22nd Edition.3111B	1.0	0.08
4.	Free Available Chlorine	mg/l	IS 3025 (Part 26)-1986	0.5	BDL(DL:0.5)

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No. : BBS/201 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00301

Sample Description: Effluent Water

Sampling Location: Cooling Tower Blowdown-

40MW

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters Unit Test Metho		Test Method / Specification	d / Specification Standard as per CTO			
1.	Total Chromium as Cr	mg/l	APHA 22nd Edition, 3500 Cr	2.0	0.03		
2.	Phosphate as P	mg/l	APHA 22nd Edition, 3500 Cr	2.0	BDL(DL:0.01)		
3.	Zinc as Zn	mg/l	APHA 22nd Edition.3111B	1.0	0.08		
4.	Free Available Chlorine	mg/l	IS 3025 (Part 26)-1986	0.5	BDL(DL:0.5)		

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No. : BBS/202 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00303

Sample Description: Effluent Water

Sampling Location: AFBC Boiler Blowdown

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	Standard as per CTO	Result
1.	Copper as Cu	mg/l	APHA 22nd Edition.3120B	1.0	BDL(DL:0.02)
2.	Total Suspended Solids	mg/l	APHA(23rd Edtn.)2540D	100	3.4
3.	Iron as Fe	mg/l	APHA 22nd Edition.3500 Fe	1.0	BDL(DL:0.05)
4.	Oil & Grease	mg/l	APHA 22nd Edition.5220B	20	BDL(DL:3.0)

Prepared By:-

PRIVATE BBSR

For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No. : BBS/203 Date : 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00304

Sample Description: Effluent Water

Sampling Location: WHRB-1, Boiler Blowdown

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	Standard as per CTO	Result
1.	Copper as Cu	mg/l	APHA 22nd Edition.3120B	1.0	BDL(DL:0.02)
2.	Total Suspended Solids	mg/l	APHA(23 rd Edtn.)2540D	100	BDL(DL:2.5)
3.	Iron as Fe	mg/l	APHA 22nd Edition.3500 Fe	1.0	BDL(DL:0.05)
4.	Oil & Grease	mg/l	APHA 22nd Edition.5220B	20	BDL(DL:3.0)

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/204 **Date**: 06.09.2024

Sample No. : MSKGL/ED/2024-25/08/00305

Sample Description: Effluent Water

Sampling Location: WHRB -2, Boiler Blowdown

Date of sampling : 31.07.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Test Method / Specification	Standard as per CTO	Result
1.	Copper as Cu	mg/l	APHA 22nd Edition.3120B	1.0	BDL(DL:0.02)
2.	Total Suspended Solids	mg/l	APHA(23rd Edtn.)2540D	100	BDL(DL:2.5)
3.	Iron as Fe	mg/l	APHA 22nd Edition.3500 Fe	1.0	BDL(DL:0.05)
4.	Oil & Grease	mg/l	APHA 22nd Edition.5220B	20	BDL(DL:3.0)

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

TEST REPORT

Report No. : BBS/309 Date : 07.09.2024

Sample No.: MSKGL/ED/2019-20/10/00963 Sample Description: Surface Water (Run-off) Sampling Location : Culvert Near Ghantikhal

Railway Station

Date of sampling : 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Standards	Test Method / Specification	
1.	1. pH value at 26°C		Inland Surface	· Specification	Result
2.			5.5 to 9.0	APHA(23rd Edtn.)4500-H-B	
	Total Chromium (as Cr)	mg/l	2.0		6.53
3.	Hexavalent Chromium (as Cr ⁺⁶)	mg/l		APHA(23 rd Edtn.)3111 D 2017	< 0.03
4.	Total Suspended Solids (as TSS)			APHA(23rd Edtn.)3500 Cr B	< 0.03
5.	Oil & Grease	mg/l	100.0	APHA(23 rd Edtn.)2540D	76.0
	On & Grease	mg/l		APHA(23 rd Edtn.)3500 Fe B	<5.0

Prepared By:-



For Mitra S.K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/310 Date: 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00963 Sample Description: Surface Water (Run-off)

Sampling Location: Coal Yard
Date of sampling: 08.08.2024

ANALYSIS RESULT

SL. No.	Test Parameters	Unit	Standards	Test Method / Specification	
1		Onit	Inland Surface	5 Specification	Result
1.	pH value at 26°C		5.5 to 9.0	APHA(23 rd Edtn.)4500-H-B	
2.	Total Chromium (as Cr)	mg/l		and the second s	6.82
3.	Hexavalent Chromium (as Cr ⁺⁶)		2.0	APHA(23 rd Edtn.)3111 D 2017	< 0.03
4.		mg/l		APHA(23rd Edtn.)3500 Cr B	< 0.03
+.	Total Suspended Solids (as TSS)	mg/l	100.0	APHA(23 rd Edtn.)2540D	() SALVESSIES
5.	Oil & Grease	mg/l			96.0
		mg/1		APHA(23 rd Edtn.)3500 Fe B	<5.0

Prepared By:- 4

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For Mitra S.K. Private Limited

TESTING OINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/209 **Date**: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00963

Sample Description: Surface Water

Sampling Location : Culvert Near Ghantikhal

Railway Station

Date of sampling : 13.09.2024

ANALYSIS RESULT

SL.	Tool Downston	TT24	Standards	Test Method / Specification	
No.	Test Parameters	Unit	Inland Surface	4 4 4	Result
1.	pH value at 26°C		5.5 to 9.0	APHA(23 rd Edtn.)4500-H-B	6.65
2.	Total Chromium (as Cr)	mg/l	2.0	APHA(23 rd Edtn.)3111 D 2017	< 0.03
3.	Hexavalent Chromium (as Cr ⁺⁶)	mg/l	I- 11"	APHA(23rd Edtn.)3500 Cr B	< 0.03
4.	Total Suspended Solids (as TSS)	mg/l	100.0	APHA(23 rd Edtn.)2540D	8.4
5.	Oil & Grease	mg/l		APHA(23 rd Edtn.)3500 Fe B	<5.0

Prepared By:-



For Mitra S.K. Private Limited

Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

SL.

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No.**: BBS/504 **Date**: 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/00934

Sample Description: Effluent Water
Sampling Location: Jigging Plant Outlet
Date of sampling: 22.05.2024

ANALYSIS RESULT

Unit Test Method / Specification Unit STP Outlet standard as per CTO Res

No. **Test Parameters** Result per CTO APHA(23rd Edtn.)4500-H-B 6.5 - 9.08.21 pH value at 26°C 1. APHA(23rd Edtn.)2540D Total Suspended Solids 2. <100 2000.0 mg/l (as TSS) APHA(23rd Edtn.)5210B Biochemical Oxygen Demand <30 124.0 3. mg/l(as BOD) APHA(23rd Edtn.)9221E Faecal Coliform MPN/100ml <1000 17000.00 4.

Prepared By:- Submos

PRIVATE LINE BBSR NI

For Mitra S.K. Private Limited

TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No.: BBS/509 **Date**: 28.06.2024

Sample No. : MSKGL/ED/2024-25/05/00870

Sample Description: Fugitive Air

Analysis Result of Fugitive Air

SI. No	Sampling Location	Date of Sampling	Suspended Particulate Matter (SPM) in µg/m³
1.	Ferro Alloy Plant (FAP)	22.05.2024	1348.0
2.	Briquette Plant	22.05.2024	1780.0

Note-1.(Standard as per Environment (protection) (4th amendment) Rules-2008 by MoEF-2000 μ g/m3, at adistance of 10mtrs from the source.)

Report Prepared by Subhre

For Mitra S. K. Private Limited

A. L. Roty



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No.: BBS/307 **Date**: 16.07.2024

Sample No. : MSKGL/ED/2024-25/06/01052

Sample Description: Fugitive Air

Analysis Result of Fugitive Air

Sl. No	Sampling Location	Date of Sampling	Suspended Particulate Matter (SPM) in µg/m³
1.	Railway Siding	14.06.2024	1660
2.	Coal Handling Plant	14.06.2024	1890

Note-1.(Standard as per Environment (protection) (4th amendment) Rules-2008 by MoEF-2000 μ g/m3, at adistance of 10mtrs from the source.)

Report Prepared by:



For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No. : BBS/211 **Date** : 06.09.2024

Sample No. : MSKGL/ED/2024-25/08/01052

Sample Description: Fugitive Air

Analysis Result of Fugitive Air

SI. No	Sampling Location	Date of Sampling	Suspended Particulate Matter (SPM) in µg/m³
1.	Magnetic Separation Area	31.07.2024	1570
2.	Crusher Screen Area	31.07.2024	1710

Note-1.(Standard as per Environment (protection) (4th amendment) Rules-2008 by MoEF-2000μ g/m3, at adistance of 10mtrs from the source.)

Report Prepared by:



For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack

Report No. : BBS/306 Date : 07.09.2024

Sample No. : MSKGL/ED/2024-25/08/01066

Sample Description : Fugitive Air

Analysis Result of Fugitive Air

No	Sampling Location	Date of Sampling	Suspended Particulate Matter
1.	CDA Oversize Discharge Area	00.00.00	(SPM) in μg/m ³
2.		08.08.2024	1180.0
٠.	Rolling Mill Furnace Area	08.08.2024	15000
	Rolling Mill BD Area		1590.0
	Rolling Will BD Area	08.08.2024	1740.0

Note-1.(Standard as per Environment (protection) (4th amendment) Rules-2008 by MoEF-2000µg/m3, at adistance of 10mtrs from the source.)

Report Prepared by:



For Mitra S. K. Private Limited

MSK TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED' Ghantikhal, Athagarh, Cuttack **Report No.**: BBS/206 **Date**: 15.10.2024

Sample No. : MSKGL/ED/2024-25/09/01066

Sample Description: Fugitive Air

Analysis Result of Fugitive Air

Sl. No	Sampling Location	Date of Sampling	Suspended Particulate Matter (SPM) in μg/m ³
1.	RMHS Transfer Area	14.09.2024	1872.0
2.	Iron-Ore Crusher	14.09.2024	1700.0

Note-1.(Standard as per Environment (protection) (4th amendment) Rules-2008 by MoEF-2000µg/m3, at adistance of 10mtrs from the source.)

Report Prepared by:

BBSR C

For Mitra S. K. Private Limited

Annexure- -II

DIFFERENT HEADS AT FULL OPERATING CAPACITY.

DIFERENTHEADSALL	CONSUMPTION
WIT WIT	89 m³/ht
S.N. Manufacturing Process	8, 43 m/hr
As Wash water	660 no Phy
2 As continue water	A P NI
Dimestic Agriculture	STATE OF THE STATE
Agriculture Agriculture Outer (Lo) (Green Lell Fire Spivio, Other)	1 700 de/hr a : 000
Con Other Us (Green Ports)	Transfer de la
The state of the s	3

M/s Agri Statis Limited

MIR ABTH THE ORDITCH





Annexure-04

Mitra S. K. Private Limited

MSK

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED
Ghantikhal, Athagarh, Cuttack

Report No.: BBS/500 **Date** : 09.02.2024

Sample No.: MSKGL/FD/2023-24/01/01045

Sample Description: Ground Water

Sampling Location : Borewell at Dwarabatipur

Date of Sampling: 24.01.2024

CHEMICAL ANALYSIS RESULT

Sl. No.	Test Parameters	Requirement (Acceptable Limit)	Permissible limit in the absence of alternate Source	Test Method / Specification	Result
1.	pH value (at 26°C)	6.5-8.5	No Relaxation	IS 3025 (Part 11)-1984	7.72
2.	Turbidity in N.T.U	1	5	IS 3025 (Part 10)-1984	3.2
3.	Iron (as Fe) in mg/l	0.3	No Relaxation	IS 3025 (Part 53)-1988	0.28
4.	Total Dissolved Solids (as TDS) in mg/l	500	2000	IS 3025 (Part16):1984	96.0

Report Prepared by:



For Mitra S. K. Private Limited

A. a Routh



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack Report No.: BBS/501

Date : 09.02.2024

Sample No.: MSKGL/FD/2023-24/01/01046

Sample Description: Ground Water

Sampling Location : Borewell at Chandrabali

Shyampur

Date of Sampling : 24.01.2024

CHEMICAL ANALYSIS RESULT

SI. No.	Test Parameters	Requirement (Acceptable Limit)	Permissible limit in the absence of alternate Source	Test Method / Specification	Result
1.	pH value (at 26°C)	6.5-8.5	No Relaxation	IS 3025 (Part 11)-1984	6.58
2.	Turbidity in N.T.U	1	5	IS 3025 (Part 10)-1984	2.2
3.	Iron (as Fe) in mg/l	0.3	No Relaxation	IS 3025 (Part 53)-1988	0.18
4.	Total Dissolved Solids (as TDS) in mg/l	500	2000	IS 3025 (Part16):1984	22.0

Report Prepared by:



For Mitra S. K. Private Limited

A. L. Roth Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No. :** BBS/502 **Date :** 09.02.2024

Sample No.: MSKGL/FD/2023-24/01/01047

Sample Description: Ground Water

Sampling Location : Borewell at Ghantikal

Date of Sampling: 24.01.2024

CHEMICAL ANALYSIS RESULT

Sl. No.	Test Parameters	Requireme nt (Acceptable Limit)	Permissible limit in the absence of alternate Source	Test Method / Specification	Result
1.	pH value (at 26 ⁰ C)	6.5-8.5	No Relaxation	IS 3025 (Part 11)-1984	6.76
2.	Turbidity in N.T.U	1	5	IS 3025 (Part 10)-1984	2.8
3.	Iron (as Fe) in mg/l	0.3	No Relaxation	IS 3025 (Part 53)-1988	0.16
4.	Total Dissolved Solids (as TDS) in mg/l	500	2000	IS 3025 (Part16):1984 Reff-2012	88.0

Report Prepared by:



For Mitra S. K. Private Limited

· h. Rots



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack

Report No.: BBS/503 **Date** : 09.02.2024

Sample No.: MSKGL/FD/2023-24/01/01048

Sample Description: Ground Water

Sampling Location : Borewell at Nidhipur

Date of Sampling : 24.01.2024

CHEMICAL ANALYSIS RESULT

SI. No.	Test Parameters	Requireme nt (Acceptable Limit)	Permissible limit in the absence of alternate Source	Test Method / Specification	Result
1.	pH value (at 26°C)	6.5-8.5	No Relaxation	IS 3025 (Part 11)-1984	6.84
2.	Turbidity in N.T.U	1	5	IS 3025 (Part 10)-1984	1.9
3.	Iron (as Fe) in mg/l	0.3	No Relaxation	IS 3025 (Part 53)-1988	0.21
4.	Total Dissolved Solids (as TDS) in mg/l	500	2000	IS 3025 (Part16):1984 Reff-2012	35.0

Report Prepared by:

BBSR EL

For Mitra S. K. Private Limited

in Dath



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

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TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED Ghantikhal, Athagarh, Cuttack **Report No. :** BBS/504 **Date :** 09.02.2024

Sample No.: MSKGL/FD/2023-24/01/01049

Sample Description: Ground Water Sampling Location: Borewell at

Subarnamanjaripur

Date of Sampling : 24.01.2024

CHEMICAL ANALYSIS RESULT

SI. No.	Test Parameters	Requireme nt (Acceptable Limit)	Permissible limit in the absence of alternate Source	Test Method / Specification	Result
1.	pH value (at 26°C)	6.5-8.5	No Relaxation	IS 3025 (Part 11)-1984	6.66
2.	Turbidity in N.T.U	1	5	IS 3025 (Part 10)-1984	3.8
3.	Iron (as Fe) in mg/l	0.3	No Relaxation	IS 3025 (Part 53)-1988	0.28
4.	Total Dissolved Solids (as TDS) in mg/l	500	2000	IS 3025 (Part16):1984	60.0

Report Prepared by:



For Mitra S. K. Private Limited

A. L. Rotts Authorized Signatory

			M/s AAI	RTI STEELS LIMIT	ED, GHANTIKHA	L, CUTTACK	
		y-na an annual	Solid Waste Ma	nagement Report	for the Year (April	2024 - March 2	025)
Sl.No.	Process Unit	Category of Waste	Waste Generation at full operating capacity (TPY)	Waste Generation at present operating capacity (TPY)	Waste Utilization (TPY)	Utilisation (In %)	Management
1	0.2 MTPA SMS	Slag	56100	31684.00	31684.00	100.00	Disposed off for road making/land filling/disposal after iron recovery.
		Char	132000	89483.00	89483.00	100.00	Used as Fuel in power plant.
	4	Iron Fines	132000	93112.00	93112.00	100.00	Being sold
2	2 X 500 TPD DRI	Wet scrapper sludge	10560	4800.00	4800.00	100.00	Disposed to allocated solid waste disposal site
		DE Dust	21450	19433.00	19433.00	100.00	DE dust is used in DRI after burning chamber for energy recovery.
3	90 MW Power Plant	Fly ash from AFBC, CFBC, WHRB - I &II	207000	191624.00	191624.00	100.00	Used by supplying fly ash to cement & Brick manufacturing units.
		Bottom ash from AFBC, CFBC,	90000	72390.00	72390.00	100.00	Road making,land fillings and supply for paver blocks making
4	2 X 9 MVA	Slag	25000	11150.00	11000.00	98.65	Road making, land filling and balance is disposed in th allocated disposal site
5	1 x 18 MVA	Slag	25000	14200.00	14000.00	98.59	Road making, land filling and balance is disposed in th allocated disposal site
6	0.2 MTPA Rolling Mill	Mill Scale	2400	1386.00	1386.00	100.00	Being sold
	Total		701510.00	529262.00	528912.00	99.93	





An ISO 9001:2015, ISO 14001:2015.

ISO 45001:2018 and IATF 16949:2016 Certified Company

Annexure-06

ARTI STEELS LIMITED

City Office : Plot No. 18/1B, Sector-10, CDA

Cuttack - 753 014, (Orissa) India

Phone

: +91-671-3061000, 2309285, : +91-671-3061150, 2309407

Fax E-mail

: cuttack@aartisteelsltd.com

HAZARDOUS WASTE MANAGEMENT



HAZARDOUS MANAGEMENT AT AARTI STEELS LIMITED, GHANTIKHAL

SI. No.	Waste Description	Waste Class/ Stream	Schedule	Quantity	Disposal
1	Used/ Spent oil	5.1	1	30 TPA	Being sold to OSPCB authorized re- refiner/recycler.
2	Waste/ Residue containing oil	5.2	1	1.7 TPA	Being disposed off in the impervious pit/containers with covers.
3	Spent resin from DM plant	35.2	1	3.5 TPA	Being stored in impervious pit/containers over impervious floor under well ventilated covered shed followed by utilization in DRI kilns for energy recovery.
4	Flue gas cleaning residue	35.1	1	1000 TPA	Being Utilized for briquette manufacturing for use as raw material in the ferro-alloys furnace inside our plant premises.

Works

: Ghantikhal, P.O.: Mahakalabasta, Via: Athagarh, Dist.: Cuttack-754 029 (Orissa), India Phone: +91-671-3061000, Fax: +91-671-3061148, 3061149, 3061150

Regd.Office/H.O.: G.T.Road, Miller Ganj, Ludhiana-141 003 (Punjab), India, Phone: +91-161-

3006100, Fax: +91-161-3006155, E-mail: info@aartisteelsltd.com

*					FLYASH	UTILIZATION	(FY 2024-25)			
	Name	Name						Ash Generated in MT		
SL.NO.	of the Industry		No. of units	Year	Total capacity	Power Generation on (MWH)	Coal consumption(MT)	Quantity of fly ash generated	Quantity of Bottom ash generated	Total Ash Generated
1	Aarti Steels Ltd.	Ghantikhal, Cuttack	4 units	2024-25	90 MW	247261	463499	191624	72390	264014

ASH UTILIZATION IN MT

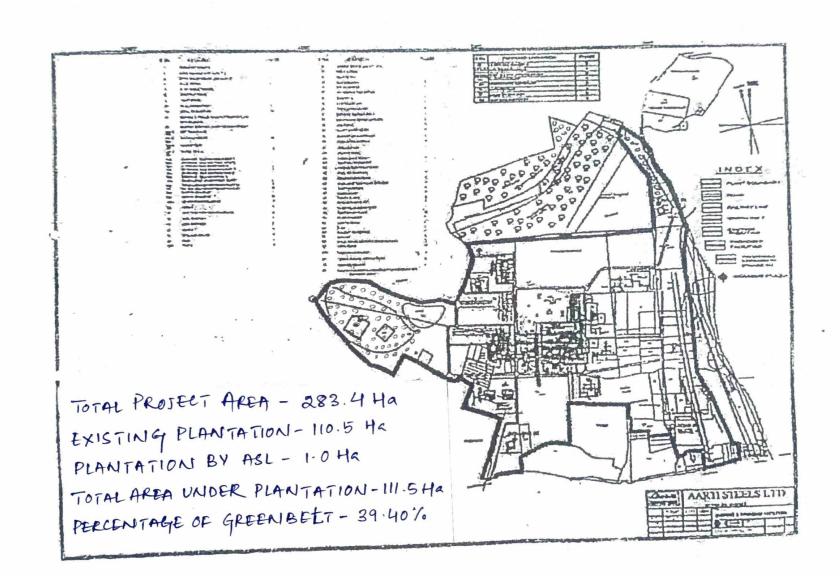
Target (as per action plan)	The state of the s	Cement/ other industry	Land developme nt	Own bricks unit(MT)	Bricks Unit(MT) outside	Brick Kiln	Road Embankment	Back filling of mines/stone quarry	Agriculture	Own based product(oth er than bricks	
204014		40073	664		207099	0	0	0			

Ash Pond		Qumulative quantity of ash utilized	of ash		Likely increase in ash generation
0	248436			100	



Annexure-08

Annexure - VII



Annexure-09

TESTING INSPECTION

Mitra S. K. Private Limited

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918



Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/503 **Date** : 13.05.2024

Sample No.: MSKGL/ED/2023-24/04/00840 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

<u>Sl.</u> <u>No</u>	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	25.04.2024	SMS LRF	67.4
2.	25.04.2024	SMS EAF	72.9
3.	25.04.2024	SMS CCM	64.1
4.	25.04.2024	IOC Terax Crusher Area	60.7
5.	25.04.2024	IOC Screen Building	74.2
6.	25.04.2024	CHP 400 TPH Crusher	62.9
7.	25.04.2024	CHP 220 TPH Crusher	66.4
8.	25.04.2024	FAP 1x18 MVA Furnace GF	61.7
9.	25.04.2024	FAP 1x18 MVA Compressor Room	71.2
10.	25.04.2024	FAP 2x9 MVA Furnace GF	68.6
11.	25.04.2024	FAP 2x9 MVA Compressor Room	76.9
12.	25.04.2024	Briquetting Mixture Machine	60.1
13.	25.04.2024	Briquetting Drier	82.7
14.	25.04.2024	DRI Kiln I	65.3
15.	25.04.2024	DRI Kiln II	68.1
16.	25.04.2024	DRI Bagging Area	70.1

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Report No: BBS/503

Date: 13.05.2024

17.	25.04.2024	DRI Cooler Discharge Area	67.8
18.	25.04.2024	DG Set Power Plant	79.4
19.	25.04.2024	CFBC Boiler	73.1
20.	25.04.2024	AFBC Boiler	83.9
21.	25.04.2024	WHRB I Boiler	75.1
22.	25.04.2024	WHRB II Boiler	72.8
23.	25.04.2024	TG Set	80.4
24.	25.04.2024	Air Compressor	70.2
25.	25.04.2024	Rolling Mill Area	63.7
26.	25.04.2024	Rolling Mill Near RHF Blower	81.2
27.	25.04.2024	Rolling Mill Near BD Mill	83.2
28.	25.04.2024	Rolling Mill Near Bright Bar Pealing Machine	80.9
29.	25.04.2024	Rolling Mill Near Straighting Machine	77.8

OSHA'S Permissible	Noise Exposure Limits
Noise Level	Exposure Limit
85 dBA	8.0 hours

For Mitra S. K. Private Limited

Report Prepared by:



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918



TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/504 **Date** : 13.05.2024

Sample No. : MSKGL/ED/2023-24/04/00810

Sample Description: Ambient Noise

ANALYSIS RESULT

Sl. No	Sampling Date	Sampling Location —	Results	in dB(A)
24.110	Sampling Date	Sampling Location —	Day Time	Night Time
1.	25.04.2024	Central Store	50.1	41.6
2.	25.04.2024	Switch Yard	60.9	42.2
3.	25.04.2024	Workers Colony	66.8	41.0
4.	25.04.2024	Railway Siding	71.2	47.1
5.	25.04.2024	Weigh Bridge	68.7	44.9
6.	25.04.2024	Guest House	51.6	36.4
7.	25.04.2024	Main Gate	70.2	41.4
8.	25.04.2024	Staff Colony	58.6	38.2
9.	25.04.2024	Admin. Building	60.6	40.1
10.	25.04.2024	Safety Excellence Centre	60.1	35.2
11.	25.04.2024	Traffic point near Coal Washery	51.4	37.2
12.	25.04.2024	Dispensary	40.9	36.1
13.	25.04.2024	Canteen	53.4	39.8

		Noise Limit as per (CPCB
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time	NOTE:
Industrial Area	75	70	Day Time: 06.00 Hr22.00 Hr.
Commercial Area	65	55	Night Time:22.00 Hr06.00 Hr.
Residential Area	55	45	
Silence Zone	50	40	

Report Prepared by:



For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/505 **Date**: 28.06.2024

Sample No. : MSKGL/ED/2024-25/05/00450

Sample Description: Ambient Noise

ANALYSIS RESULT

Sl. No	Sampling Date	Sampling Location	Results in dB(A)		
		- Docation	Day Time	Night Time	
1.	22.05.2024	Central Store	66.0		
2.	22.05.2024	Switch Yard	62.1	41.6	
3.	22.05.2024	Workers Colony	54.6	40.9	
4.	22.05.2024	Railway Siding	69.2	36.1	
5.	22.05.2024	Weigh Bridge	68.1	47.5	
6.	22.05.2024	Guest House	40.5	43.8	
7.	22.05.2024	Main Gate	71.7	37.6	
8.	22.05.2024	Staff Colony		45.4	
9.	22.05.2024	Admin. Building	62.9	38.3	
10.	22.05.2024	Safety Excellence Centre	63.8	37.1	
11.	22.05.2024	Traffic point near Coal Washery	53.8	40.5	
12.	22.05.2024		45.2	36.9	
13.	22.05.2024	Dispensary	40.9	36.1	
	22.03.2024	Canteen	67.2	40.1	

Noise Limit as per CPCB				
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time	NOTE	
Industrial Area	75	70	NOTE: Day Time: 06.00 Hr22.00 Hr.	
Commercial Area	65	55	Night Time: 22.00 Hr06.00 Hr.	
Residential Area	55	45		
Silence Zone	50	40		

Report Prepared by:

BBSR MY

For Mitra S. K. Private Limited

And Rothy Authorized Signatory



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/506 **Date** : 28.06.2024

Sample No.: MSKGL/ED/2024-25/05/00580 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

SI. No	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	23.05.2024	SMS LRF	64.8
2.	23.05.2024	SMS EAF	69.2
3.	23.05.2024	SMS CCM	74.5
4.	23.05.2024	IOC Terax Crusher Area	62.8
5.	23.05.2024	IOC Screen Building	61.6
6.	23.05.2024	CHP 400 TPH Crusher	75.1
7.	23.05.2024	CHP 220 TPH Crusher	63.7
8.	23.05.2024	FAP 1x18 MVA Furnace GF	76.8
9.	23.05.2024	FAP 1x18 MVA Compressor Room	70.9
10.	23.05.2024	FAP 2x9 MVA Furnace GF	66.4
11.	23.05.2024	FAP 2x9 MVA Compressor Room	72.9
12.	23.05.2024	Briquetting Mixture Machine	66.5
13.	23.05.2024	Briquetting Drier	78.2
14.	23.05.2024	DRI Kiln I	61.4
15.	23.05.2024	DRI Kiln II	69.6
16.	23.05.2024	DRI Bagging Area	67.4

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Report No: BBS/506

Date: 28.06.2024

17.	23.05.2024	DRI Cooler Discharge Area	62.9
18.	23.05.2024	DG Set Power Plant	82.4
19.	23.05.2024	CFBC Boiler	72.1
20.	23.05.2024	AFBC Boiler	70.8
21.	23.05.2024	WHRB I Boiler	62.4
22.	23.05.2024	WHRB II Boiler	75.2
23.	23.05.2024	TG Set	83.1
24.	23.05.2024	Air Compressor	62.3
25.	23.05.2024	Rolling Mill Area	71.4

OSHA'S Permissible N	<u>Ioise Exposure Limits</u>
Noise Level	Exposure Limit
85 dBA	8.0 hours

Report Prepared by:

For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/304 **Date** : 14.07.2024

Sample No. : MSKGL/ED/2024-25/06/00450

Sample Description: Ambient Noise

ANALYSIS RESULT

Sl. No	Sampling Date	Comming I andian	Results in dB(A)	
51. 110	Sampling Date	Sampling Location	Day Time	Night Time
1.	14.06.2024	Central Store	51.5	40.4
2.	14.06.2024	Switch Yard	60.2	41.2
3.	14.06.2024	Workers Colony	59.1	37.6
4.	14.06.2024	Railway Siding	64.2	45.3
5.	14.06.2024	Weigh Bridge	68.7	41.9
6.	14.06.2024	Guest House	41.1	36.8
7.	14.06.2024	Main Gate	71.2	44.7
8.	14.06.2024	Staff Colony	50.2	39.6
9.	14.06.2024	Admin. Building	68.0	38.5
10.	14.06.2024	Safety Excellence Centre	54.1	42.9
11.	14.06.2024	Traffic point near Coal Washery	51.3	36.4
12.	14.06.2024	Dispensary	40.2	37.9
13.	14.06.2024	Canteen	49.4	38.1

		Noise Limit as per (CPCB
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time	NOTE:
Industrial Area	75	70	Day Time: 06.00 Hr22.00 Hr.
Commercial Area	65	55	Night Time:22.00 Hr06.00 Hr.
Residential Area	55	45	
Silence Zone	50	40	

Report Prepared by:

PRIVA SO BBSR III For Mitra S. K. Private Limited

MSK TESTING SINSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/305 **Date** : 16.07.2024

Sample No.: MSKGL/ED/2024-25/06/00580 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

Sl. No	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	15.06.2024	SMS LRF	66.4
2.	15.06.2024	SMS EAF	68.1
3.	15.06.2024	SMS CCM	72.9
4.	15.06.2024	IOC Terax Crusher Area	60.6
5.	15.06.2024	IOC Screen Building	61.4
6.	15.06.2024	CHP 400 TPH Crusher	76.9
7.	15.06.2024	CHP 220 TPH Crusher	61.5
8.	15.06.2024	FAP 1x18 MVA Furnace GF	74.2
9.	15.06.2024	FAP 1x18 MVA Compressor Room	71.8
10.	15.06.2024	FAP 2x9 MVA Furnace GF	67.5
11.	15.06.2024	FAP 2x9 MVA Compressor Room	70.6
12.	15.06.2024	Briquetting Mixture Machine	67.2
13.	15.06.2024	Briquetting Drier	77.8
14.	15.06.2024	DRI Kiln I	63.1
15.	15.06.2024	DRI Kiln II	69.2
16.	15.06.2024	DRI Bagging Area	66.9

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com



Report No: BBS/305

Date: 16.07.2024

	and the same of th		
17.	15.06.2024	DRI Cooler Discharge Area	65.1
18.	15.06.2024	DG Set Power Plant	80.9
19.	15.06.2024	CFBC Boiler	73.4
20.	15.06.2024	AFBC Boiler	71.5
21.	15.06.2024	WHRB I Boiler	63.9
22.	15.06.2024	WHRB II Boiler	77.6
23.	15.06.2024	TG Set	84.2
24.	15.06.2024	Air Compressor	64.8
25.	15.06.2024		72.4
			7 th Compressor

OSHA'S Permissible I	Noise Exposure Limits
Noise Level	Exposure Limit
85 dBA	8.0 hours

Report Prepared by:

PRIVATE BBSR LL

For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED?. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/209 **Date**: 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00600 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

<u>Sl.</u> <u>No</u>	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	31.07.2024	SMS LRF	66.7
2.	31.07.2024	SMS EAF	72.8
3.	31.07.2024	SMS CCM	65.3
4.	31.07.2024	IOC Terax Crusher Area	70.9
5.	31.07.2024	IOC Screen Building	68.4
6.	31.07.2024	CHP 400 TPH Crusher	71.3
7.	31.07.2024	CHP 220 TPH Crusher	69.3
8.	31.07.2024	FAP 1x18 MVA Furnace GF	73.5
9.	31.07.2024	FAP 1x18 MVA Compressor Room	70.6
10.	31.07.2024	FAP 2x9 MVA Furnace GF	74.2
11.	31.07.2024	FAP 2x9 MVA Compressor Room	82.9
12.	31.07.2024	Briquetting Mixture Machine	71.9
13.	31.07.2024	Briquetting Drier	80.6
14.	31.07.2024	DRI Kiln I	61.5
15.	31.07.2024	DRI Kiln II	63.6
16.	31.07.2024	DRI Bagging Area	72.9

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Report No: BBS/209

Date: 06.09.2024

17.	31.07.2024	DRI Cooler Discharge Area	65.5
18.	31.07.2024	DG Set Power Plant	79.4
19.	31.07.2024	CFBC Boiler	77.5
20.	31.07.2024	AFBC Boiler	71.3
21.	31.07.2024	WHRB I Boiler	73.6
22.	31.07.2024	WHRB II Boiler	68.3
23.	31.07.2024	TG Set	82.1
24.	31.07.2024	Air Compressor	70.3
25.	31.07.2024	Rolling Mill Area	75.9

OSHA'S Permissible N	oise Exposure Limits
Noise Level	Exposure Limit
85 dBA	8.0 hours

Report Prepared by:

PRIVA SO BBSR For Mitra S. K. Private Limited

A. U Rauth



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] **T**:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack Report No.: BBS/210 Date: 06.09.2024

Sample No.: MSKGL/ED/2024-25/08/00720

Sample Description: Ambient Noise

ANALYSIS RESULT

	Di see Mai seem a		Results in dB(A)	
Sl. No	Sampling Date	Sampling Location —	Day Time	Night Time
1.	31.07.2024	Central Store	52.6	41.8
2.	31.07.2024	Switch Yard	71.2	49.7
3.	31.07.2024	Workers Colony	52.8	43.2
4.	31.07.2024	Railway Siding	70.9	50.1
5.	31.07.2024	Weigh Bridge	66.2	45.3
6.	31.07.2024	Guest House	51.6	37.9
7.	31.07.2024	Main Gate	70.8	40.5
8.	31.07.2024	Staff Colony	55.0	39.1
9.	31.07.2024	Admin. Building	64.8	42.4
10.	31.07.2024	Safety Excellence Centre	61.7	43.2
11.	31.07.2024	Traffic point near Coal Washery	50.6	39.9
12.	31.07.2024	Dispensary	46.8	36.7
13.	31.07.2024	Canteen	59.1	40.6

	~	Noise Limit as per (CPCB
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time	NOTE:
Industrial Area	75	70	Day Time: 06.00 Hr22.00 Hr.
Commercial Area	65	55	Night Time:22.00 Hr06.00 Hr.
Residential Area	55	45	
Silence Zone	50	40	

Report Prepared by:



For Mitra S. K. Private Limited



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'.
Ghantikhal, Athagarh, Cuttack

Report No.: BBS/304 **Date**: 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00600 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

<u>Sl.</u> <u>No</u>	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	08.08.2024	SMS LRF	68.4
2.	08.08.2024	SMS EAF	72.6
3.	08.08.2024	SMS CCM	67.3
4.	08.08.2024	IOC Terax Crusher Area	71.8
5.	08.08.2024	IOC Screen Building	70.6
6.	08.08.2024	CHP 400 TPH Crusher	67.3
7.	08.08.2024	CHP 220 TPH Crusher	66.2
8.	08.08.2024	FAP 1x18 MVA Furnace GF	74.3
9.	08.08.2024	FAP 1x18 MVA Compressor Room	69.1
0.	08.08.2024	FAP 2x9 MVA Furnace GF	73.8
1.	08.08.2024	FAP 2x9 MVA Compressor Room	80.4
2.	08.08.2024	Briquetting Mixture Machine	70.1
•	08.08.2024	Briquetting Drier	79.5
•	08.08.2024	DRI Kiln I	60.3
	08.08.2024	DRI Kiln II	62.7
	08.08.2024	DRI Bagging Area	73.2

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India
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Report No: BBS/304

Date: 07.09.2024

17.	08.08.2024	DRI Cooler Discharge Area	62.8
18.	08.08.2024	DG Set Power Plant	74.4
19.	08.08.2024	CFBC Boiler	78.5
20.	08.08.2024	AFBC Boiler	70.1
21.	08.08.2024	WHRB I Boiler	75.9
22.	08.08.2024	WHRB II Boiler	66.8
23.	08.08.2024	TG Set	80.4
24.	08.08.2024	Air Compressor	71.9
25.	08.08.2024	Rolling Mill Area	72.5

	<u>Noise Exposure Limits</u>
Noise Level	<u>Exposure Limit</u>
85 dBA	8.0 hours

Report Prepared by:

PRIVA BBSR For Mitra S. K. Private Limited

AIL BOULL



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037]

T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/305 Date: 07.09.2024

Sample No.: MSKGL/ED/2024-25/08/00720

Sample Description: Ambient Noise

ANALYSIS RESULT

Sl. No Sampling Date		Sampling Location	Results in dB(A)	
1.	00.00		Day Time	Night Time
	08.08.2024	Central Store	70.5	TASIL TIME
2.	08.08.2024	Switch Yard	50.5	40.4
3.	08.08.2024		69.6	47.2
4.	08.08.2024	Workers Colony	56.8	
5.	08.08.2024	Railway Siding	66.4	38.1
6.		Weigh Bridge	72.9	51.8
200	08.08.2024	Guest House		42.5
7.	08.08.2024	Main Gate	51.0	36.8
8.	08.08.2024		74.6	41.6
9.	08.08.2024	Staff Colony	51.8	37.3
10.	08.08.2024	Admin. Building	63.8	
1.	08.08.2024	Safety Excellence Centre	62.9	40.4
11.	00.00.2024	Traffic point near Coal		45.2
12.	00.00.000	Washery	53.2	38.9
	08.08.2024	Dispensary	45.1	30.9
13.	08.08.2024	Canteen	45.1	37.9
		Canteen	58.6	40.8

Coto	•	Noise Limit as per	CPCB	
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time		
Industrial Area	75	70	NOTE:	
Commercial Area Residential Area	65	55	Day Time : 06.00 Hr22.00 Hr. Night Time:22.00 Hr06.00 Hr.	
Silence Zone	55	45	- 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	
Sherice Zolle	50	40		

Report Prepared by:



For Mitra S. K. Private Limited

Authorized Signatory

H.O.: Shrachi Centre (5th Floor), 74B, Acharya Jagadish Chandra Bose Road, Kolkata - 700 016, West Bengal, India T: 91 33 4014 3000 / 2265 0006 / 2265 0007, F: 91 33 2265 0008, E: info@mitrask.com, W: www.mitrask.com

MSK
TESTING INSPECTION

Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/204
Date: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00600 Sample Description: Noise (Work Zone)

Noise Level Monitoring Data

Sl. No	Sampling Date	Sampling Location	Results in Avg Leq dB(A)
1.	13.09.2024	SMS LRF	64.8
2.	13.09.2024	SMS EAF	69.2
3.	13.09.2024	SMS CCM	66.9
4.	13.09.2024	IOC Terax Crusher Area	70.4
5.	13.09.2024	IOC Screen Building	72.2
6.	13.09.2024	CHP 400 TPH Crusher	68.4
7.	13.09.2024	CHP 220 TPH Crusher	62.5
8.	13.09.2024	FAP 1x18 MVA Furnace GF	71.8
9.	13.09.2024	FAP 1x18 MVA Compressor Room	67.5
10.	13.09.2024	FAP 2x9 MVA Furnace GF	73.9
11.	13.09.2024	FAP 2x9 MVA Compressor Room	81.6
12.	13.09.2024	Briquetting Mixture Machine	69.8
13.	13.09.2024	Briquetting Drier	77.6
14.	13.09.2024	DRI Kiln I	60.4
15.	13.09.2024	DRI Kiln II	63.2
16.	13.09.2024	DRI Bagging Area	75.8

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Report No: BBS/204

Date: 15.10.2024

13.09.2024	DRI Cooler Discharge Area	60.1
13.09.2024	DG Set Power Plant	73.6
13.09.2024	CFBC Boiler	76.4
13.09.2024	AFBC Boiler	70.9
13.09.2024	WHRB I Boiler	71.2
13.09.2024	WHRB II Boiler	64.5
13.09.2024	TG Set	80.9
13.09.2024	Air Compressor	70.1
13.09.2024	Rolling Mill Area	72.9
	13.09.2024 13.09.2024 13.09.2024 13.09.2024 13.09.2024 13.09.2024	13.09.2024 DG Set Power Plant 13.09.2024 CFBC Boiler 13.09.2024 AFBC Boiler 13.09.2024 WHRB I Boiler 13.09.2024 TG Set 13.09.2024 Air Compressor

oise Exposure Limits
Exposure Limit
8.0 hours

Report Prepared by:

For Mitra S. K. Private Limited

Ar U Buch



Plot No-687/2428, Ekamra Villa Square, Jaydev Vihar, 1st Floor, IRC Village, Bhubaneswar, Khordha, Odisha-751015 [CIN: U51909WB1956PTC023037] T:(0674) 2360917, 9777450189

F: (0674) 2362918

TEST REPORT

Name & Address of the Customer: AARTI STEELS LIMITED'. Ghantikhal, Athagarh, Cuttack

Report No.: BBS/205 **Date**: 15.10.2024

Sample No.: MSKGL/ED/2024-25/09/00720

Sample Description: Ambient Noise

ANALYSIS RESULT

Sl. No	Sampling Date	Sampling Location	Results in dB(A)	
	pang 2 ute	Sampling Docation	Day Time	Night Time
1.	14.09.2024	Central Store	51.2	40.9
2.	14.09.2024	Switch Yard	67.8	45.7
3.	14.09.2024	Workers Colony	68.6	49.1
4.	14.09.2024	Railway Siding	64.1	50.2
5.	14.09.2024	Weigh Bridge	70.8	43.7
6.	14.09.2024	Guest House	44.0	37.3
7.	14.09.2024	Main Gate	71.6	48.5
8.	14.09.2024	Staff Colony	58.4	38.9
9.	14.09.2024	Admin. Building	60.5	39.8
10.	14.09.2024	Safety Excellence Centre	60.5	46.4
11.	14.09.2024	Traffic point near Coal Washery	52.8	36.5
12.	14.09.2024	Dispensary	47.2	33.0
13.	14.09.2024	Canteen	64.3	41.4

		Noise Limit as per CP	<u>CB</u>
Category of Area/Zone	Leq dB(A) Day Time	Leq dB(A) Night Time	NOTE:
Industrial Area	75	70	Day Time: 06.00 Hr22.00 Hr.
Commercial Area	65	55	Night Time:22.00 Hr06.00 Hr.
Residential Area	55	45	
Silence Zone	50	40	

Report Prepared by:



For Mitra S. K. Private Limited

CONSOLIDATED PERIPHERAL EXPENDITURES IN DIFFERENT HEADS UP TO 31.12.24			
SL NO	PARTICULARS	AMOUNT	
1	HEALTH CARE	- Rs 2,94,48,046.00	
2	EDUCATION	Rs 43,94,935.00	
3	COMMUNITY DEVELOPMENT, SOCIAL WELFARE & OTHERS	Rs 3,85,53,432.00	
4	GAMES & SPORTS	Rs 8,72,400.00	
5	ENVIRONMENTAL PROTECTION Rs 4,98,500		
6	SOCIAL INFRASTRUCTURE & OTHER MISCELLANEOUS WORKS	Rs 42,53,855.00	
	TOTAL	Rs 7,80,21,168.00	



Expenditure Incurred on Environmental Protection Measures by Aarti Steels Limited (for the period 01.04.2024 to 31.03.2025)

- Total Expenditure incurred so far is Rs 1094 (As per CA certificate)
- Total cost incurred on environmental protection measures as on 31.03.2025 is 172.25 crore.

SI. No.	Category	Total Cost incurred till 31.03.2024 (in Crore)	Total Cost incurred till 31.03.2025 (in Crore)
1.	Air Pollution Control	88.76	76.97
2.	Water Pollution Control	8.324	5.59
3.	Conservation of Resources	1.06926	1.01
4.	Noise Pollution Control	0.159	0.2125
5.	Environment Monitoring	14.986	10.87
6.	Occupational Health	2.7522	8.03
7.	Green Belt Development	2.666	
8.	House Keeping	11.497	12.65
9.	Peripheral Development	7.1423	7.55
10.	Solid Waste Management	28.6164	2.296
11.	Hazardous Waste Management	0.553	22.35
12.	Statutory Fees	2.729	0.61
13.	Bio-medical Waste Management	0.023	15.4 0.019
14.	Others	0.687	8.68
	Total	169.964	172.25



Annexure-12

improvement of med.

All other conditions in the treater call notice remain unchanged.

Executive Engagest Muran Dan Division

5/1397

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ରାଳ୍ୟ ପ୍ରଦୂଷଣ ନିୟନ୍ତ୍ରଣ ବୋଡ, ଓଡ଼ିଶା ୧୧୮, ନୀଳକଣ୍ଡ ନଗ୍ର, ଭୁବନେଶ୍ୱର-୧୨

କି ଜ୍ଞାପନ

englat e erode anner neco bies esta belante a enga moor aga alece, atem oce tem mone peters than, ales, mergo ଧାରତାରେ ବିଜ ବ୍ୟଳିତ କଳର କାରଥରା ପ୍ରସ୍ତ ହେବା ପାଇଁ ବାରତ ଶରତାରଙ୍କର କଳକ a posse data del commend tada but alex ades each precon cord to elea gooles noting a sea tiablede account tude ନମୟ ପାବ୍ୟ ପ୍ରଦୂଷ୍ଟ ନିର୍ଦ୍ଦଳ ବୋଳି, କ୍ରବେଣ୍ଡପର୍ଡ୍ ଏକ ଅଧିକୃତ୍ୟ କଥା ଏକର ଏହା । (a) OI CO.Y.CO DECIS OF CHICAGO GOD CO.Y.CO DOIN CO. estine cold adamicies acris goo recia, coccean are ser gendo ପ୍ରତ୍ୟ ପ୍ରାଚନ ଦେଇଥିବା ପ୍ରତ୍ତର ତାରିତା, ପ୍ରତ୍ୟ ଯୋଗୁ ଉତ୍କର ଦେଇଥିବା କାରିତା, ପ୍ରତ୍ୟ පොල් ඉතාලන කෙන්නේ පැවැත්තාගනයට වන කෙන් කෙන් කරනෙනේ එකන ରାଜ୍ୟ ପୂରତ, ମଧାନତ, ମତମ ଓ ଅଧନ୍ତପ୍ର ଅନୁକ କରୁଥି । ଏହାନତ ବ୍ୟକ୍ତ ଅଧି socia princia dentina (a) apparent tudos dial diales compet di פוניסט וכמוסטמס בינו ובסיון המססמת וויפסו מום סמוסטמסו יסטוט අතුදුය ප්රතිශ්ව සහවෙන අතර (අ) ප්රතිශ්ව සහවුණු සහවුණු අවුම් වසාහය විසල්ය ව්යේජ්ඩා විශ්යය දෙනවා (අනුජ්ය දා නික්ෂුප්ය) දෙනදෙන් ର୍ବ୍ଦ ପ୍ରେଟ୍ଲ (ଫୁଟ (ପ) ମେସେଶ୍ୱେ ପ୍ରାମ୍ମ ବର୍ଷ୍ଣଣ, ଯାହାକର ପ୍ରମ୍ୟ ସମୟକ අනුගමණ නැවෙනම ම අතර ප්රතිර අතර ප්රතිර කරෙනම ව සහසෙන් එක්කරේ campara gue, nome, neet to eat combe demore, and goes pages soid, offere advantation of being general to be nutera ପ୍ରେଟ୍ର ଜାନସେ ବଳପ୍ରେପ୍ରସର । କିମ୍ବାର୍ଥ୍ୟ ବଳ ପ୍ରଥରେ ପରଣ କଥନ୍ତେ ପ୍ରଥର କା ହେଉଥିବାଙ୍କ ନ୍ତାନ୍ତ ତେତାଯାଇଁ ଜନ୍ନତ ବଳ୍ଦିନାନ୍ତ ଜନ୍ମ ଦଳ୍ପ ବଳ୍ଦିନ ଅନ୍ତାନ୍ତ ସହ ଦେଖନ ବଳ ଜଣତାଳୟ ହେଉପ ବେହେସ ଜଣତାଳୟ (୬୦.୧୯.୬ ୬.୧୬) ଜଣତା ଓଡ଼ ଜଣ୍ଡ ବର୍ଷଣ୍ଡ (ବେହିହେକ ସେମ୍ବର ବ୍ୟବନ ବେହେଥିଲେ ଜଣଧତ୍ୱିର ଜଣ୍ଡ ୬ ୬ DECES DOO SINCE DIDE! DIE ODSCORD DEICH POURS (Environment Impact Assessment(C) Policy Stated (Executive Summary) Deposite Commission REGION L.

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-) . Oct be seg; occ
- ୩. ପରା ପରିଖରେ ଶୁଖା ନିର୍ବଳା ଅଧିକାରୀ, କଳ
- Y. ପ୍ରଥା ବାଣିଆବସ୍, ଭାବ୍ୟ ପ୍ରମୁଖ୍ୟ ନିସ୍କ୍ୟପ୍ରେଣ, ବୃଦିଶ୍ୟ, ପରିବହ୍ୟ ଉତ୍କଳ, ଏହି ୧୮. ମଧ୍ୟର ବର୍ଷର, କୁବନେଶ୍ୱର - ୨୫୧ ୧୧୨ ୮
- s. tredo outling, out good hagaresis, root, ers. qui doid
- . 000 a 6000 (0000a) baio, abai appia, gosaga i
- ୭. ପ୍ରାମ ପଞ୍ଚାସ୍ତ ଅପିସା, ବହିଆର ଏହା ମଧାରାତ୍ତପ । ଏହାଲିହା ଭାରତ ପୁଦୃତ୍ତ ନିସ୍ତର୍ଗେଶର ସ୍ୱେନ ସାରଙ୍କ କଳକ ଲୋଗରେଲେ ।
- ଧ୍ୟ ବିଷ୍ଟପ୍ରତେ ଉପିଶେଖ ବିଦ୍ରତମ ପାଇଁ କାଳ୍ୟ ପ୍ରତ୍ୱର ହିଣ୍ଡାଣ ବେଉଁ, ଶତିଶାର ଅଞ୍ଚଳତ କାର୍ଯ୍ୟନୟ, ଜନ୍ମତ ନିମା କୁବଳେଶ୍ୱରପ୍ରତ ନୁଖା କାର୍ଯ୍ୟନୟରେ ପର୍ଭ ଶତିବଳ ବହ ଯୋଗାଣ୍ଡୋକ କରାଯାଇତାବସ । ସୈଶସ ପ୍ରସାନ, ନଳତୀ, ନାନ୍ତଗତ ତା ଆପର ଭିଷିତ ଆକାର୍ଯ୍ୟ ଥାଏ। ଗାନିକ ମଧ୍ୟରେ ବିମା ବିଷ୍ଟିତ ବା ମୋଟିକ ଆକାର୍ଥରେ ପର୍ବମଧ୍ୟରଣ ଶୁଶଶି କେତେ କରାନ୍ତମ୍ୟକ ବାହା ଦିବାରତ୍ ବିଆସିକ ବାହି ।

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ORISSA POLLUTION CONTROL BOARD A/118, Nilakanthanagar, Bhubaneswar -751012 IND-II/PH-37/03

NOTICE

is is benught to senses that At's Auril Steels Ltd., has proposed to have Ferrimmental Attenuested for an integrated stret plant & Capties power Plant at Midhipur, Madhabpur & Ghantikhaf of Athawk Tahasal in the District of Cuttack, Oriena

To obtain Environmental elements from the Ministry of Environment & Forests, Gove of India, the Proposed has applied to the Orista Pullation Control Board, Elecateresway for a Politic hearing.

By Virtue of the socification of Ministry of Environment & Forests, No.S.O. 218(2) dt. 10 04.07, the figured has been auchimized to conduct an environmental public hearing and so such invites suggestions, views, comments and objections on matters relating to environmental expects of the proposed project from all the persons including bonafide residents, environmental groups and others located at the proposed site. size of displacement/sizes likely to be affected.

for the shave propose, a person will only mean :

Any person who is likely to be affected by the grant of environmental slearance.

Any person who owns he .catrol over the project with respect to which an application her 11. been submitted for environmental chearange.

Any association of presums whether incorporated or ant likely to be affected by the project and for functioning is the field of environment.

Any local nutherity within may part of whose limit is within the neighborhood, where in the project is proposed to be located.

Persons as above who desire to submit their views, comments, objections ere, relevant to the project in writing may do so within 30 days from the date of publication of this motive addressing the meter to the Mercher Secretary, Orista Pollation Control Board , through Registered Bost. Besides this, persons intercount to submit their views referent to the proposed project in writing or easily may do so during the public hearing to be condusted by a constituted constituted as per the Notification mentioned above at Revenue LD. Athgarh, on 17.11.03 at 11.00A.B.C.

Persons desirants of participating in the public hearing may go through the executive numerary of the Environment impact Assessment of the said project which will be available at the following place buth in English & Origa and the same can also be downloaded from our website www cape board any free of cost

- District Collector's Office, Cuttack
- Dimer Industrial Come, Cuttack
- In the office of the chief Executive Officer of Zilla Parised, Cuttack
- Is the head office of the Origas Pullation Control Board, Pariyash Bhawan, A/III, Nikkantha Nagar, Unit -VIII, Bhutanerwar -12
- Regional Office, Oriens Pollution Central Board, 568, Surya Viber, Link Road Cuttack
- Department of Forest & Environment (Environment) Gevt.of Orina, Bhubanes war.
- Office of the Mahakalahasia & Ghantikhal, Grampanchayat.

For any further clarification in the matter, the member Secretary, Orima Pollucine Control Brand at Illubaneswat may be contacted.

Suggestions, commonts, objections etc. will not be entertained if not submitted in writing within the stipulated period or apt submitted in priting or ceally during the public braning.

By order of Chauman

MEMBER SECRETARY

Printed, Published & owned by Sairindhree Sahoo and Printed n gav oraco - gilos cogi Chief Editor : Srustidhar Parida

Environmental Organizational Structure of Aarti Steels Ltd., Cuttack

(Full fledged Environment Management cell consist of the following employees.)

- 1. Er. Ganeswar Panigrahi, B.Tech. (Mech. Engg.), PDIS, NEBOSH D.G.M (HSE) & HOD (Environment) & Factory Manager
- 2. Mrs. Sanghamitra Das, M.Sc (Env. Sci.) Dy. Manager (Environment)
- 3. Er. Devanand Parida, M.Tech (Env. Engg) Asst. Manager (Environment)
- 4. Mr. Jyoti Rath Sr. Officer (Environment Horticulture)
- 5. Er. Soumya Ranjan Sahoo, M.Sc (Horticulture) Officer (Horticulture)
- 6. Er. Sudeepta Ranjan Khatua, M.Sc (Env. Sci & Sustainable mngt.) Engineer (Environment)
- 7. Mr. Santosh Kumar Khuntia, Jr Gardner
- 8. Mr. Harihar Samal, Env. Attendent

Head of the Environment Department directly report to Shri. Sudipto Sadhan Paul, President.

The organization structure of Environment Department is given below.



AARTI STEELS LIMITED

ENVIRONMENT CELL

